# **STATE OF LOUISIANA**

### DEPARTMENT OF ENVIRONMENTAL QUALITY

IN THE MATTER OF:	*	Settlement Tracking No.
	*	SA-MM-25-0013
THE WILLAMETTE VALLEY	*	
COMPANY LLC	*	
	*	Enforcement Tracking No.
AI # 11288	*	MM-PP-23-00310
	*	
PROCEEDINGS UNDER THE LOUISIANA	*	
ENVIRONMENTAL QUALITY ACT	*	
LA. R.S. 30:2001. ET SEO.	*	

#### SETTLEMENT AGREEMENT

The following Settlement Agreement is hereby agreed to between The Willamette Valley Company LLC ("Respondent") and the Department of Environmental Quality ("DEQ" or "the Department"), under authority granted by the Louisiana Environmental Quality Act, La. R.S. 30:2001, et seq. ("the Act").

I

Respondent is a limited liability company that owns and/or operates a solvent adhesive, wood putty, coatings, and urethane products manufacturing facility located in Pineville, Rapides Parish, Louisiana ("the Facility").

II

On July 27, 2023, the Department issued to Respondent a Notice of Potential Penalty, Enforcement Tracking No. MM-PP-23-00310 (Exhibit 1).

III

Respondent denies it committed any violations or that it is liable for any fines, forfeitures and/or penalties.

Nonetheless, Respondent, without making any admission of liability under state or federal statute or regulation, agrees to pay, and the Department agrees to accept, a payment in the amount of EIGHTEEN THOUSAND FIVE HUNDRED FIFTY AND NO/100 DOLLARS (\$18,550.00), of which Two Thousand Nine Hundred Nine and 56/100 Dollars (\$2,909.56) represents the Department's enforcement costs, in settlement of the claims set forth in this Settlement Agreement. The total amount of money expended by Respondent on cash payments to the Department as described above, shall be considered a civil penalty for tax purposes, as required by La. R.S. 30:2050.7(E)(1).

V

Respondent further agrees that the Department may consider the inspection report(s), permit record(s), the Notice of Potential Penalty and this Settlement Agreement for the purpose of determining compliance history in connection with any future enforcement or permitting action by the Department against Respondent, and in any such action Respondent shall be estopped from objecting to the above-referenced documents being considered as proving the violations alleged herein for the sole purpose of determining Respondent's compliance history.

# VI

This Settlement Agreement shall be considered a final order of the Secretary for all purposes, including, but not limited to, enforcement under La. R.S. 30:2025(G)(2), and Respondent hereby waives any right to administrative or judicial review of the terms of this agreement, except such review as may be required for interpretation of this Settlement Agreement in any action by the Department to enforce this Settlement Agreement.

#### SA-MM-25-0013

This Settlement Agreement is being made in the interest of settling the state's claims and avoiding for both parties the expense and effort involved in litigation or an adjudicatory hearing. In agreeing to the compromise and Settlement Agreement, the Department considered the factors for issuing civil penalties set forth in La. R.S. 30:2025(E) of the Act.

#### VIII

As required by law, the Department has submitted this Settlement Agreement to the Louisiana Attorney General for approval or rejection. The Attorney General's concurrence is appended to this Settlement Agreement.

#### ΙX

The Respondent has caused a public notice advertisement to be placed in the official journal of the parish governing authority in Rapides Parish, Louisiana. The advertisement, in form and wording approved by the Department, announced the availability of this Settlement Agreement for public view and comment and the opportunity for a public hearing. Respondent has submitted an original proof-of-publication affidavit and an original public notice to the Department and, as of the date this Settlement Agreement is executed on behalf of the Department, more than forty-five (45) days have elapsed since publication of the notice.

# Х

Payment is to be made within thirty (30) days from notice of the Secretary's signature. If payment is not received within that time, this Settlement Agreement is voidable at the option of the Department. The Respondent shall provide its tax identification number when submitting payment. Payments are to be made by check, payable to the Department of Environmental Quality, and mailed or delivered to the attention of Accountant Administrator, Financial Services Division, Department of Environmental Quality, Post Office Box 4303, Baton Rouge, Louisiana, 70821-4303. Each payment shall be accompanied by a completed Settlement Payment Form attached hereto.

## XI

In consideration of the above, any claims for penalties are hereby compromised and settled in accordance with the terms of this Settlement Agreement.

## XII

Each undersigned representative of the parties certifies that he or she is fully authorized to execute this Settlement Agreement on behalf of his or her respective party, and to legally bind such party to its terms and conditions.

# THE WILLAMETTE VALLEY **COMPANY LLC**

BV	
	: (Signature)
	(Printed)
TIT	LE:
THUS DONE AND SIGNED in duplicat , 20,	e original before me this day of at
	NOTARY PUBLIC (ID #)
	(stamped or printed)
	LOUISIANA DEPARTMENT OF ENVIRONMENTAL QUALITY Aurelia S. Giacometto, Secretary
ВҮ	: Jerrie "Jerry" Lang, Assistant Secretary Office of Environmental Compliance
	e original before me this day of Baton Rouge, Louisiana.
	NOTARY PUBLIC (ID #

Approved: \_\_\_\_

Jerrie "Jerry" Lang, Assistant Secretary

JOHN BEL EDWARDS GOVERNOR



ROGER W. GINGLES SECRETARY

EXHIBIT

1

# State of Louisiana department of environmental quality OFFICE OF ENVIRONMENTAL COMPLIANCE

JUL 2 7 2023

CERTIFIED MAIL (7022 2410 0001 1710 3531) RETURN RECEIPT REQUESTED

THE WILLAMETTE VALLEY COMPANY LLC c/o C T Corporation System Agent for Service of Process 3867 Plaza Tower Drive Baton Rouge, LA 70816

# RE: NOTICE OF POTENTIAL PENALTY ENFORCEMENT TRACKING NO. MM-PP-23-00310 AGENCY INTEREST NO. 11288

Dear Sir or Madam:

On or about December 1, 2022 an inspection and subsequent file reviews on May 5, 2023 and June 6, 2023 of THE WILLAMETTE VALLEY COMPANY LLC, a solvent adhesive, wood putty, coatings, and urethane products manufacturing facility, owned and/or operated by THE WILLAMETTE VALLEY COMPANY LLC (RESPONDENT), were performed to determine the degree of compliance with the Louisiana Environmental Quality Act (the Act) and the Hazardous Waste and Air Quality Regulations. The facility is located at 100 Dixie Mae Drive in Pineville, Rapides Parish, Louisiana. The Respondent is a Large Quantity Generator (LQG) of hazardous waste and operates under EPA identification number LAD985174416.

The Louisiana Department of Environmental Quality (the Department) issued Warning Letter MM-L-23-00310 to the Respondent on or about April 28, 2023, for violations noted during the December 1, 2022 inspection. A representative of the Respondent submitted responses to Warning Letter MM-L-23-00310 dated June 9, 2023.

While the investigation by the Department is not yet complete, the following violations were noted during the course of the inspection and subsequent file reviews:

A. The Respondent failed to keep satellite accumulation containers of hazardous waste closed during accumulation, except when necessary to add or remove hazardous waste, in violation of LAC 33:V.1011.A.4,a. Specifically,

The Willamette Valley Company LLC MM-PP-23-00310 Page 2

- i. One (1) 55-gallon drum storing hazardous waste mixed purge flammable tubes (D001, D035, and F005) located inside the Building 1 batch room was not closed and no employees were working in the batch room at the time of this inspection. A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy of Manifest 008017272SKS documenting that the drum was shipped out for disposal on December 16, 2022.
- ii. One (1) 55-gallon drum storing hazardous waste acetone line purge (D001, D035, F003, and F005) located inside the Building 1 batch room was not closed, not labeled, and no employees were working in the batch room at the time of this inspection. A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy of Manifest 008017272SKS documenting that the drum was shipped out for disposal on December 16, 2022.
- B. The Respondent failed to mark or label satellite accumulation containers holding hazardous waste with the words "Hazardous Waste," and with an indication of the hazards of the contents in violation of LAC 33:V.1011.A.5.a and b. Specifically,
  - i. Two (2) 55-gallon drums storing hazardous waste mixed purge (D001, D035, and F005) and shoe goo (D001, D035, F002, and F005) located inside the Building 1 batch room were not labeled "Hazardous Waste" nor with an indication of the hazards of the contents. A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy of Manifests 008017271SKS and 008017272SKS documenting that the two (2) drums were shipped out for disposal on December 16, 2022.
  - ii. One (1) 55-gallon drum storing hazardous waste acetone line purge (D001, D035, F003, and F005) located inside the Building 1 batch room were not labeled "Hazardous Waste" nor with an indication of the hazards of the contents. A representative of the Respondent identified the material stored in the drum as hazardous waste acetone line purge (D001, D035, F003, and F005) during the inspection. A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy of Manifest 008017272SKS documenting that the drum was shipped out for disposal on December 16, 2022.
- C. The Respondent failed to remove nonacute hazardous waste in excess of 55 gallons from the satellite accumulation area within three consecutive calendar days and comply with the applicable central accumulation area regulations, in violation of LAC 33:V.1011.A.6. Specifically, the Respondent accumulated eight (8) 55-gallon drums of hazardous waste acetone line purge (D001, D035, F003, and F005) in the satellite accumulation area located inside the Building 1 batch room and failed to remove the excess seven (7) 55-gallon drums storing hazardous waste acetone line purge. According to the batch room supervisor, the eight (8) drums were generated before his employment (November 29, 2021). A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy

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The Willamette Valley Company LLC MM-PP-23-00310 Page 3

of Manifest 008017272SKS documenting that the eight (8) drums were shipped out for disposal on December 16, 2022.

- D. The Respondent failed to mark or label containers accumulating hazardous waste with the words "Hazardous Waste" and with an indication of the hazards of the contents, in violation of LAC 33:V.1015.B.5.a.i and ii. Specifically,
  - 1. Five (5) greater than 275-gallon totes storing hazardous waste (D035 and U159) located outside of Building 1 near the Central Accumulation Area (CAA) were not labeled "Hazardous Waste" nor with an indication of the hazards of the contents. On or about December 8, 2022, a representative of the Respondent emailed the Department the waste profile, Safety Data Sheet, and photo of the totes labeled, dated, and relocated to the CAA. A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy of the facility's invoice and a copy of Manifest 008017284SKS documenting that the five (5) totes were shipped out for disposal on December 21, 2022.
  - ii. Two (2) 55-gallon drums storing tetrachloroethylene E-6100 related hazardous waste (D039) located in Building 1 near the batch room entrance were not labeled "Hazardous Waste" nor with an indication of the hazards of the contents. On or about December 8, 2022, a representative of the Respondent emailed the Department photos of the two (2) 55-gallon drums placed in salvage drums, labeled, dated, and relocated to the CAA. A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy of Manifest 008017271SKS documenting that the two (2) drums were shipped out for disposal on December 16, 2022.
  - iii. One (1) 350-gallon tote storing tetrachloroethylene E-6100 related hazardous waste (D039) located in the Building 1 batch room was not labeled "Hazardous Waste" nor with an indication of the hazards of the contents. A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy of Manifest 008017271SKS documenting that the tote was shipped out for disposal on December 16, 2022.
  - iv. Seven (7) 55-gallon drums storing hazardous waste acetone line purge (D001, D035, F003, and F005) located inside the Building 1 batch room were not labeled "Hazardous Waste". One (1) of the seven (7) drums were not labeled with the hazards of the contents. A representative of the Respondent identified the material stored in the drums as hazardous waste acetone line purge (D001, D035, F003, and F005) during the inspection. A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy of Manifest 008017272SKS documenting that the seven (7) drums were shipped out for disposal on December 16, 2022.
  - v. Six (6) 350-gallon totes storing tetrachloroethylene E-6100 related hazardous waste (D039) located in the Building 3 batch room were not labeled "Hazardous Waste" nor with an indication of the hazards of the contents. A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy of Manifest 008017271SKS documenting that the totes were shipped out for disposal on December 16, 2022.

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- E. The Respondent failed to mark or label containers accumulating hazardous waste with the date upon which each period of accumulation began, in violation of LAC 33:V.1015.B.5.b. Specifically,
  - i. Five (5) greater than 275-gallon totes storing hazardous waste (D035 and U159) located outside of Building 1 near the CAA were not marked with the accumulation start date. According to a representative of the Respondent, the waste was generated a few months prior to the inspection. On or about December 8, 2022, a representative of the Respondent emailed the Department the waste profile, Safety Data Sheet, and photo of the totes labeled, dated, and relocated to the CAA. A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy of the facility's involce and a copy of Manifest 008017284SKS documenting that the five (5) totes were shipped out for disposal on December 21, 2022.
  - ii. One (1) 350-gallon tote storing tetrachloroethylene E-6100 related hazardous waste (D039) located in the Building 1 batch room was not marked with the accumulation start date. According to a representative of the Respondent, the waste was generated more than three (3) days prior to the inspection. A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy of Manifest 008017271SKS documenting that the tote was shipped out for disposal on December 16, 2022.
  - iii. Seven (7) 55-gallon drums storing hazardous waste acctone line purge (D001, D035, F003, and F005) located inside the Building 1 batch room were not marked with the accumulation start date. A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy of Manifest 008017272SKS documenting that the seven (7) drums were shipped out for disposal on December 16, 2022.
  - iv. Six (6) 350-gallon totes storing tetrachloroethylene E-6100 related hazardous waste (D039) located in the Building 3 batch room were not marked with the accumulation start date. A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy of Manifest 008017271SKS documenting that the totes were shipped out for disposal on December 16, 2022.
- F. The Respondent failed to keep hazardous waste containers closed during accumulation, except when necessary to add or remove hazardous waste, in violation of LAC 33:V.1015.B.1.d.i. Specifically,
  - i. One (1) greater than 275-gallon tote storing hazardous waste (D035 and U159) located outside of Building 1 near the CAA was open and no waste was being added or removed at the time of the inspection. A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy of the facility's invoice and a copy of Manifest 008017284SKS documenting that the tote was shipped out for disposal on December 21, 2022.

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- ii. Two (2) 55-gallon drums storing hazardous waste (D039) located in Building 1 near the batch room entrance were open and no waste was being added or removed at the time of the inspection. No employees were working in the area at the time of this inspection. On or about December 8, 2022, a representative of the Respondent emailed the Department photos of the two (2) 55-gallon drums placed in salvage drums, labeled, dated, and relocated to the CAA. A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy of Manifest 008017271SKS documenting that the two (2) drums were shipped out for disposal on December 16, 2022.
- iii. One (1) 350-gallon tote storing hazardous waste (D039) located in the Building 1 batch room was open and no employees were adding or removing waste at the time of this inspection. A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy of Manifest 008017271SKS documenting that the tote was shipped out for disposal on December 16, 2022.
- G. The Respondent stored hazardous waste in excess of one (1) year, in violation of LAC 33:V.2205.B and LAC 33:V.303.B. Specifically, the Respondent stored seven (7) 55-gallon drums of hazardous waste acctone purge/putty (D001, D035, F003, and F005) inside the Building 1 batch room for more than a year without interim status or a standard permit. The batch room supervisor stated that the seven (7) drums were generated before his employment (November 29, 2021). A file review conducted at the time of the inspection revealed the Respondent had not submitted a storage extension request to the Department. A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy of Manifest 008017272SKS documenting that the seven (7) drums were shipped out for disposal on December 16, 2022. The response also provided documentation detailing that the batch room supervisor in the batch room on July 10, 2022.
- H. The Respondent caused and/or allowed storage of hazardous waste without interim status or a standard permit, in violation of LAC 33:V.303.B. Specifically, the Respondent stored two (2) 55-gallon drums of flammable/nonflammable adhesive (D001, D035, D039, F002, and F005) inside the Building 3 batch room for over eleven (11) months without interim status or a standard permit. The drums were labeled with an accumulation start date of December 15, 2021. A file review conducted at the time of the inspection revealed the Respondent had not submitted a storage extension request to the Department. A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy of Manifest 008017271SKS documenting that the two (2) drums were shipped out for disposal on December 16, 2022.
- I. The Respondent failed to notify the Office of Environmental Services within seven (7) days when information submitted in the notification of hazardous waste activity changed, in violation of LAC 33:V.1017.A. Specifically, the Respondent's current

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> Hazardous Waste Notification Form (HW-1) dated March 22, 2021 and previous HW-1 Notification Form received by the Department on January 2, 2019 were reviewed during this inspection. The review revealed that both notifications indicated that the facility generates the following regulated hazardous waste codes: D001, D002, D035, D039, F002, F003, and F005. Waste manifest number 006686279 SKS dated August 9, 2019 and waste manifest number 007050411 SKS dated December 30, 2019 indicated that hazardous waste codes D018 and D022 were generated; however, they were not listed on either notification form. On or about May 5, 2023, the Department conducted a subsequent file review that revealed that the Respondent generated 1.113 pounds of hazardous waste code D018 in 2020 per the Respondent's 2020 Annual Hazardous Waste Report and 28 pounds of hazardous waste code D022 in 2022 per the Respondent's 2022 Annual Hazardous Waste Report. The December 1, 2022 inspection revealed the Respondent generated hazardous waste code U159 in 2022; however, this regulated waste code was not included on the 2022 Annual Hazardous Waste Report. A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, that included a copy of the facility's updated HW-1 Notification Form, that was received by the Department on June 8, 2023, which included hazardous waste codes D018, D022, and U159.

The Respondent failed to ensure that containers of volatile organic compounds (VOCs) Ĵ, were closed and the contents were not allowed to evaporate. Specifically, during the December 1, 2022, inspection, the inspector observed the following: outside Building 1, near the central accumulation area (CAA), one (1) of the seven (7) totes containing methyl ethyl ketone (MEK) was left open, allowing the contents to evaporate; inside Building 1, one (1) 55-gallon drum labeled "glycol ether" was observed to be open and not in use, thus allowing the contents to evaporate. The failure to ensure that containers of VOCs were closed and the contents were not allowed to evaporate is a violation of LAC 33:III.2113.A.2, La. R.S. 30:2057(A)(1), and La. R.S. 30:2057(A)(2). A representative of the Respondent submitted a response to Warning Letter MM-L-23-00310 dated June 9, 2023, which reported the following corrective actions: containers of VOCs are now closed and remain closed unless in immediate use, the Air Quality Housekeeping Plan has been revised to include sections on container closure and management of containers, and training has been conducted on the revised housekeeping plan.

Pursuant to La. R.S. 30:2050.3(B), you are hereby notified that the issuance of a penalty assessment is being considered for the violation(s) described herein. Written comments may be filed regarding the violation(s) and the contemplated penalty. If you elect to submit comments, it is requested that they be submitted within ten (10) days of receipt of this notice.

Prior to the issuance of any additional appropriate enforcement action, you may request a meeting with the Department to present any mitigating circumstances concerning the violation(s). If you would like to have such a meeting, please contact Amy Mack (225) 219-3069 or Amy.Mack@la.gov within ten (10) days of receipt of this NOTICE OF POTENTIAL PENALTY.

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The Department is required by La. R.S. 30:2025(E)(3)(a) to consider the gross revenues of the Respondent and the monetary benefits of noncompliance in order to determine whether a penalty will be assessed and the amount of such penalty. Please forward the Respondent's most current annual gross revenue statement along with a statement of the monetary benefits of noncompliance for the cited violations to the above named contact person within ten (10) days of receipt of this NOTICE OF **POTENTIAL PENALTY**. Include with your statement of monetary benefits the method(s) you utilized to arrive at the sum. If you assert that no monetary benefits have been gained, you are to fully justify this statement within ten (10) days, it will be viewed by the Department as an admission that the Respondent has the ability to pay the statutory maximum penalty as outlined in La. R.S. 30:2025.

For each violation described herein, the Department reserves the right to seek civil penalties and the right to seek compliance with its rules and regulations in any manner allowed by law, and nothing herein shall be construed to preclude the right to seek such penalties and compliance.

The Department assesses civil penalties based on LAC 33:I.Subpart1.Chapter 7. To expedite closure of this NOTICE OF POTENTIAL PENALTY, the Respondent may offer a settlement amount to resolve any claim for civil penalties for the violation(s) described herein. The Respondent may offer a settlement amount, but the Department is under no obligation to enter into settlement negotiations. The decision to proceed with a settlement is at the discretion of the Department. The settlement offer amount may be entered on the attached "NOTICE OF POTENTIAL PENALTY REQUEST TO SETTLE" form. The Respondent may submit the settlement offer within one hundred and eighty (180) days of receipt of this NOTICE OF POTENTIAL PENALTY. The Respondent must include a justification of the offer. DO NOT submit payment of the offer amount with the form. The Department will review the settlement offer and notify the Respondent as to whether the offer is or is not accepted.

To reduce document handling, please refer to the Enforcement Tracking Number and Agency Interest Number on the front of this document on all correspondence in response to this action.

Sincere Celéna V. Cage

Assistant Secretary Office of Environmental Compliance

CJC/ARM/jbm Alt ID No. LAD985174416 LDEQ-EDMS Document 13942321, Page 8 of 9

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c: The Willamette Valley Company LLC c/o Derek Descant, Director of Safety & Health 100 Dixie Mae Drive Pineville, LA 71360 Weinstein auf der Bertreiten

The Willamette Valley Company LLC c/o Sarah France, Director of Regulatory Affairs 100 Dixie Mae Drive Pineville, LA 71360

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OFFICE OF ENVIRONMENTA ENFORCEMENT DIVISION	NOTICE O	F POTENTIAL PENALTY			
POST OFFICE BOX 4312 BATON ROUGE, LOUISIANA		TO SETTLE (OPTIONAL)		DEQ	
Enforcement Traciding No.	MM-PP-23-00310	Contact Name	1.4.4	ny Mack	
Agency Interest (Al) No.	11288	Contact Phone		15) 219-3069	
Alternate ID No.	LAD985174416			4) (25 5055	
Respondent	The Willamette Valley	Company LLC Facility Name:	ТБ	e Willamette Valley Company LLC	
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	Agent for Service of Pro			Pineville, LA 71360	
	3867 Plaza Tower Drive	e City, State, Zip	: Pi		
÷ ««	Baton Rouge, LA 7081	6 Parish:	Ra	pides	
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		(check the applicable option)			
The Respondent is	not interested in entering i	into settlement perotiations wit	h the Departm	nent with the understanding that th	
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