### STATE OF LOUISIANA

### DEPARTMENT OF ENVIRONMENTAL QUALITY

IN THE MATTER OF: 
\* Settlement Tracking No.

\* SA-AE-20-0087

INTERCONTINENTAL TERMINALS \*

COMPANY LLC

\* Enforcement Tracking No.

AI # 19556 \* AE-CN-15-00182

\*

PROCEEDINGS UNDER THE LOUISIANA ENVIRONMENTAL QUALITY ACT

**Docket No. 2020-2473-DEQ** 

LA. R.S. 30:2001, <u>ET SEQ.</u>

\*

### SETTLEMENT

The following Settlement is hereby agreed to between Intercontinental Terminals Company LLC ("Respondent") and the Department of Environmental Quality ("DEQ" or "the Department"), under authority granted by the Louisiana Environmental Quality Act, La. R.S. 30:2001, et seq. ("the Act").

Ι

Respondent is a limited liability company that owns and/or operates The Anchorage Chemical Terminal located in Port Allen, West Baton Rouge Parish, Louisiana ("the Facility").

II

On December 21, 2018, the Department issued to Respondent a Consolidated Compliance Order & Notice of Potential Penalty, Enforcement No. AE-CN-15-00182 (Exhibit 1).

III

In response to the Consolidated Compliance Order & Notice of Potential Penalty, Respondent made a timely request for a hearing.

Respondent denies it committed any violations or that it is liable for any fines, forfeitures and/or penalties.

V

Nonetheless, Respondent, without making any admission of liability under state or federal statute or regulation, agrees to pay, and the Department agrees to accept, a payment in the amount of SEVENTEEN THOUSAND AND NO/100 DOLLARS (\$17,000.00), of which Nine Hundred Thirty-One and 07/100 Dollars (\$931.07) represents the Department's enforcement costs, in settlement of the claims set forth in this agreement. The total amount of money expended by Respondent on cash payments to the Department as described above, shall be considered a civil penalty for tax purposes, as required by La. R.S. 30:2050.7(E)(1).

VI

Respondent further agrees that the Department may consider the inspection report(s), the Consolidated Compliance Order & Notice of Potential Penalty and this Settlement for the purpose of determining compliance history in connection with any future enforcement or permitting action by the Department against Respondent, and in any such action Respondent shall be estopped from objecting to the above-referenced documents being considered as proving the violations alleged herein for the sole purpose of determining Respondent's compliance history.

VII

This agreement shall be considered a final order of the Secretary for all purposes, including, but not limited to, enforcement under La. R.S. 30:2025(G)(2), and Respondent hereby waives any right to administrative or judicial review of the terms of this agreement, except such review as may be required for interpretation of this agreement in any action by the Department to enforce this

agreement.

### VIII

This settlement is being made in the interest of settling the state's claims and avoiding for both parties the expense and effort involved in litigation or an adjudicatory hearing. In agreeing to the compromise and settlement, the Department considered the factors for issuing civil penalties set forth in La. R. S. 30:2025(E) of the Act.

IX

As required by law, the Department has submitted this Settlement Agreement to the Louisiana Attorney General for approval or rejection. The Attorney General's concurrence is appended to this Settlement Agreement.

X

The Respondent has caused a public notice advertisement to be placed in the official journal of the parish governing authority in West Baton Rouge Parish, Louisiana. The advertisement, in form and wording approved by the Department, announced the availability of this settlement for public view and comment and the opportunity for a public hearing. Respondent has submitted an original proof-of-publication affidavit and an original public notice to the Department and, as of the date this Settlement is executed on behalf of the Department, more than forty-five (45) days have elapsed since publication of the notice.

XI

Payment is to be made within ten (10) days from notice of the Secretary's signature. If payment is not received within that time, this Agreement is voidable at the option of the Department. Payments are to be made by check, payable to the Department of Environmental Quality, and mailed or delivered to the attention of Accountant Administrator, Financial Services Division, Department

of Environmental Quality, Post Office Box 4303, Baton Rouge, Louisiana, 70821-4303. Each payment shall be accompanied by a completed Settlement Payment Form (Exhibit A).

### XII

In consideration of the above, any claims for penalties are hereby compromised and settled in accordance with the terms of this Settlement.

### XIII

Each undersigned representative of the parties certifies that he or she is fully authorized to execute this Settlement Agreement on behalf of his or her respective party, and to legally bind such party to its terms and conditions.

# INTERCONTINENTAL TERMINALS COMPANY LLC

BY:
Joshua Ran (Printed)
TITLE: Terminal Manager
THUS DONE AND SIGNED in duplicate original before me this day of, 20, at
NOTARY PUBLIC (ID # Beorge Ericka H. George Notary Public (ID # Notary Public (ID # Notary No. 604.72
(stamped (stamped) Notary ID No. 604.72
LOUISIANA DEPARTMENT OF ENVIRONMENTAL QUALITY Chuck Carr Brown, Ph.D., Secretary
BY: Lourdes Iturralde, Assistant Secretary
Office of Environmental Compliance  THUS DONE AND SIGNED in duplicate original perfore me this day of
, 20 NOTARY PUBLIC (ID # 17553)
AMBER G. LITCHFIELD Notary Public State of Louisiana Notary ID # 92503 East Baton Rouge Parish
Approved:  Lourdes Iturralde, Assistant Secretary
LOUISON HUITUIG. AMBINUIT DOUGHIN

LOUISIANA DEPARTMENT OF ENVIRONMENTAL QUALITY

OFFICE OF ENVIRONMENTAL COMPLIANCE

ENFORCEMENT DIVISION POST OFFICE BOX 4312

### CONSOLIDATED COMPLIANCE ORDER & NOTICE OF POTENTIAL PENALTY



BATON ROUGE, LOUISIANA 70821-4312

Date of Violation

Inconstignatel

inforcement Tracking No. AE-CN-15-00182 Certified Mail No. 70		7017 0530 0000 5978 8572		
gency Interest (AI) No. 19556 Contact Name		Contact Name	Christopher Clement	
Alternate ID No.	3120-00002	Contact Phone No. (225) 219-3748		
Respondent:	INTERCONTINENTAL TERMINALS COMPANY, LLC	Facility Name:	Anchorage Chemical Terminal	
	c/o C T Corporation System	Physical Location:	2449 North River Road	
	Agent for Service of Process	•		
	3867 Plaza Tower Drive .	City, State, Zip:	Port Allen, Louisiana 70767	
	Baton Rouge, Louisiana 70816	Parish:	West Baton Rouge	

This CONSOLIDATED COMPLIANCE ORDER & NOTICE OF POTENTIAL PENALTY is issued by the Louisiana Department of Environmental Quality (the Department), under the authority granted by the Louisiana Environmental Quality Act (the Act), La. R.S. 30:2001, et seq., and particularly by La. R.S. 30:2025(C), 30:2050.2 and 30:2050.3(B).

#### **FINDINGS OF FACT**

An authorized representative of the Department inspected the abovementioned facility or conducted a file review of the facility to determine the degree of compliance with regulations promulgated in the Louisiana Administrative Code, Title 33. The State regulatory citations for the violation(s) identified during the inspection and/or file review are indicated below.

The Respondent owns and/or operates the Anchorage Chemical Terminal (the facility) located at 2449 North River Road, Port Allen, in West Baton Rouge Parish, Louisiana. The facility currently operates under Title V Permit No. 3120-00002-V1 issued on March 24, 2014.

Description of Violation

	II.	August 5-7, 2014	The Respondent did not have emergency shutdown operating procedures for the rail car process. Also, the Respondent did not assign shutdown responsibility to a qualified operator. This is a violation of 40 CFR 68.69(a)(1)(iv), which language has been adopted as a Louisiana regulation in LAC 33:III.5901, and La. R.S. 30:2057(A)(2). The Respondent has since corrected this issue.
THE RESERVE AND ADDRESS OF THE PERSON OF THE	111.	Inspection(s) August 5-7, 2014	The Respondent failed to maintain documentation supporting the implementation of 40 CFR 68.71(b) which requires refresher training for employees. This is a violation of 40 CFR 68.200, which language has been adopted as a Louisiana regulation in LAC 33:III.5901, and La. R.S. 30:2057(A)(2). The Respondent's 2014 1st Semiannual Monitoring Report dated September 29, 2014, states the facility has developed a refresher training frequency consultation form to provide necessary documentation to demonstrate compliance and has consulted with the employees on the frequency of refresher training.
	IV.	Inspection(s) August 5-7, 2014	The Respondent had established a five year inspection frequency for multiple vessels and piping; however, inspections were being performed between five and ten years late. Each failure to perform the inspections within the established frequency is a violation of 40 CFR 68.73(d)(3), which language has been adopted as a Louisiana regulation in LAC 33:III.5901, and La. R.S. 30:2057(A)(2). In the 2014 Annual Compliance Certification dated March 27, 2015, the Respondent reported that as of the end of 2013 the facility had 160 piping circuits that had overdue inspections and as of March 23, 2015, the facility had completed approximately eighty-six percent of these overdue piping circuit inspections. Correspondence from the Respondent dated April 1, 2015, states that 22 inspections remain and 14 of the remaining inspections would be conducted by the end of 2015. The remaining 8 inspections would have to wait until they can be

		scheduled since, some required low river stage and some require individual lines to be out of service.
v.	Inspection(s) August 5-7, 2014	The Respondent failed to include the overdue piping circuit inspections mentioned in the above paragraph as a deviation in the 2013 Semiannual Monitoring Report and 2013 Annual Compliance Certification. The Respondent's failure to report the deviation is a violation of Specific Requirement 71 of Title V Air Permit No. 3120-00002-V1, 40 CFR 68, which language has been adopted as a Louisiana regulation in LAC 33:III.5901, LAC 33:III.501.C.4 and La. R.S. 30:2057(A)(2).
	Inconstitution(s)	The Development of the Control of th

Inspection(s)
August 5-7, 2014

VI.

The Respondent failed to implement safe work practices consistent with 40 CFR 68.69(d) to control the entrance, presence, and exit of the contract employees in the covered process area. The Respondent uses the Safety Council for contractors' site specific training and two contract employees were on site at the time of the inspection even though their safety council site specific training had expired. This is a violation of 40 CFR 68.87(b)(4), which language has been adopted as a Louisiana regulation in LAC 33:III.5901, and La. R.S. 30:2057(A)(2).

Inspection(s)

In correspondence dated March 6, 2014, the Respondent reported the facility's flare, EPN 2-88, exceeded

0.22

August 4, 2015 the annual permitted emission limits during 2013 as shown in the table below. Pollutant **Permit Limit** 2013 Emissions Limit Exceedance Avg lb/hr TPY Avg lb/hr TPY Avg lb/hr TPY CO 2.48 10.74 2.88 12.63 0.40 1.89

The Respondent reported the exceedances were due to an increase in supplemental natural gas being combusted in 2013. The supplemental gas was increased from the original post idle rate to ensure that a flame was visible at all times. In addition, the emissions from the combustion of natural gas tracked on the facility's emission tracking log were inadvertently overlooked. Each exceedance of a permitted emission limit is a violation of Title V Permit No. 3120-00002-V0, LAC 33:III.501.C.4, and La. R.S. 30:2057(A)(1) and 30:2057(A)(2). Title V Permit No. 3120-00002-V1 was issued on March 24, 2014, and includes increased emission limits for EPN 2-88.

0.06

0.25

0.01

In the 2014 Annual Compliance Certification dated March 27, 2015, the Respondent reported an incident occurred in which a pressure relief valve on a refrigeration system failed and released approximately 670

Inspection(s)

VII.

VIII.

PM<sub>10</sub>

0.05

0.03

	pounds of Freon R-22 refrigerant to the environment. The report states the date the release began and duration of the release is unknown. This is a violation of LAC 33:III.2113.A which states best practical housekeeping and maintenance practices must be maintained to reduce the quantity of organic compounds emissions. This is also a violation of Specific Requirement 64 of Title V Permit No. 3120-00002-V1, LAC 33:III.501.C.4, La. R.S. 30:2057(A)(1) and 30:2057(A)(2). The leak was isolated and the internal components of the valve were modified to prevent reoccurrence.					
	ORDER					
Based	on the foregoing, the Respondent is hereby ordered to comply with the requirements that are indicated below:					
ı.	To take, immediately upon receipt of this <b>COMPLIANCE ORDER</b> , any and all steps necessary to meet and maintain compliance with the Air Quality Regulations. This shall include, <b>but not be limited to</b> ; correcting <u>all</u> of the violations described in the "Findings of Fact" portion.					
II.	To submit to the Enforcement Division, within thirty (30) days after receipt of this COMPLIANCE ORDER, documentation providing an update on completed inspections and a compliance plan for any remaining inspections as referenced in the Findings of Fact Paragraph IV of this enforcement action.					
III.	To submit to the Enforcement Division, within thirty (30) days after receipt of this COMPLIANCE ORDER, a written report that includes a detailed description of the circumstances surrounding the cited violation(s) and actions taken or to be taken to achieve compliance with the "Order" portion of this COMPLIANCE ORDER. This report and all other reports or information required to be submitted to the Enforcement Division by this COMPLIANCE ORDER shall be submitted to the Department at the address specified in this document.					
	RIGHT TO APPEAL					
1.	The Respondent has a right to an adjudicatory hearing on a disputed issue of material fact or of law arising from this COMPLIANCE ORDER. This right may be exercised by filing a written request with the Secretary no later than thirty (30) days after receipt of this					
11.	COMPLIANCE ORDER.  The request for an adjudicatory hearing shall specify the provisions of the COMPLIANCE ORDER on which the hearing is requested and shall briefly describe the basis for the request. This request should reference the Enforcement Tracking Number and Agency Interest Number, which are located in the upper right-hand corner of the first page of this document and should be directed to					
III.	the address specified in this document.  Upon the Respondent's timely filing a request for a hearing, a hearing on the disputed issue of material fact or of law regarding this COMPLIANCE ORDER may be scheduled by the Secretary of the Department. The hearing shall be governed by the Act, the Administrative Procedure Act (La. R.S. 49:950, et seq.), and the Division of Administrative Law (DAL) Procedural Rules. The Department may amend or supplement this COMPLIANCE ORDER prior to the hearing, after providing sufficient notice and an opportunity for the preparation of a defense for the hearing.					
IV.	This COMPLIANCE ORDER shall become a final enforcement action unless the request for hearing is timely filed. Failure to timely request a hearing constitutes a waiver of the Respondent's right to a hearing on a disputed issue of material fact or of law under Section 2050.4 of the Act for the violation(s) described herein.					
ν.	The Respondent's failure to request a hearing or to file an appeal or the Respondent's withdrawal of a request for hearing on this COMPLIANCE ORDER shall not preclude the Respondent from contesting the findings of facts in any subsequent penalty action addressing the same violation(s), although the Respondent is estopped from objecting to this COMPLIANCE ORDER becoming a permanent part of its compliance history.					
VI.	Civil penalties of not more than thirty-two thousand five hundred dollars (\$32,500) may be assessed for each day of violation. The Respondent's failure or refusal to comply with this <b>COMPLIANCE ORDER</b> and the provisions herein will subject the Respondent to possible enforcement procedures under La. R.S. 30:2025, which could result in the assessment of a civil penalty in an amount of not more than fifty thousand dollars (\$50,000) for each day of continued violation or noncompliance.					
VII.	For each violation described herein, the Department reserves the right to seek civil penalties in any manner allowed by law, and nothing herein shall be construed to preclude the right to seek such penalties.					
	NOTICE OF POTENTIAL PENALTY					
,I.	Pursuant to La. R.S. 30:2050.3(B), you are hereby notified that the issuance of a penalty assessment is being considered for the violation(s) described herein. Written comments may be filed regarding the violation(s) and the contemplated penalty. If you					
	Prior to the issuance of additional appropriate enforcement action(s), you may request a meeting with the Department to present any mitigating circumstances concerning the violation(s). If you would like to have such a meeting, please contact Christophers					
10	Clement at (225) 219-3748 within ten (10) days of receipt of this NOTICE OF POTENTIAL PENALTY.  The Department is required by La. R.S. 30:2025(E)(3)(a) to consider the gross revenues of the Respondent and the monetary benefits of noncompliance in order to determine whether a penalty will be assessed and the amount of such penalty. Please forward the Respondent's most current annual gross revenue statement along with a statement of the monetary benefits of noncompliance for the cited violations to the above named contact person within ten (10) days of receipt of this NOTICE OF POTENTIAL PENALTY. Include with your statement of monetary benefits the method(s) you utilized to arrive at the sum. If you assert that no monetary benefits have been gained, you are to fully justify this statement. If the Respondent chooses not to submit the requested most current annual gross revenues statement within ten (10) days, it will be viewed by the Department as					
10.	an admission that the Respondent has the ability to pay the statutory maximum penalty as outlined in La. R.S. 30:2025.  The Department assesses civil penalties based on LAC 33:LSubpart1.Chapter7. To expedite closure of this NOTICE OF POTENTIAL PENALTY portion, the Respondent may offer a settlement amount to resolve any claim for civil penalties for the violation(s) described herein. The Respondent may offer a settlement amount, but the Department is under no obligation to enter into settlement negotiations. The decision to proceed with a settlement is at the discretion of the Department. The settlement offer amount may be entered on the attached "CONSOLIDATED COMPLIANCE ORDER AND NOTICE OF POTENTIAL PENALTY REQUEST TO CLOSE" form. The Respondent must include a justification of the offer. DO NOT submit payment of the offer amount with the form. The Department will review the settlement offer and notify the Respondent as to whether the offer is or is not accepted.					
	This CONSOLIDATED COMPLIANCE ORDER & NOTICE OF POTENTIAL PENALTY is effective upon receipt.					

Enforcement Division:	Hearing Requests:
Louisiana Department of Environmental Quality Office of Environmental Compliance Air Enforcement Division Post Office Box 4312 Baton Rouge, LA 70821 Attn: Christopher Clement	Department of Environmental Quality Office of the Secretary Post Office Box 4302 Baton Rouge, Louisiana 70821-4302 Attn: Hearings Clerk, Legal Division Re: Enforcement Tracking No. AE-CN-15-00182 Agency Interest No. 19556
Permit Division (if necessary):	Physical Address (if hand delivered):
Department of Environmental Quality Office of Environmental Services Post Office Box 4313 Baton Rouge, LA 70821-4313 Attn: Air Permits Division	Department of Environmental Quality 602 N Fifth Street Baton Rouge, LA 70802

# HOW TO REQUEST CLOSURE OF THIS CONSOLIDATED COMPLIANCE ORDER & NOTICE OF POTENTIAL PENALTY

- To appeal the COMPLIANCE ORDER portion, the Respondent must follow the guidelines set forth in the "Right to Appeal" portion of this COMPLIANCE ORDER.
- To request closure of this CONSOLIDATED COMPLIANCE ORDER & NOTICE OF POTENTIAL PENALTY, the Respondent must
  demonstrate compliance with the "Order" portion of this COMPLIANCE ORDER by completing the attached "CONSOLIDATED
  COMPLIANCE ORDER & NOTICE OF POTENTIAL REQUEST TO CLOSE" form and returning it to the address specified.
- To expedite closure of the NOTICE OF POTENTIAL PENALTY portion, the Respondent may offer a settlement amount to resolve
  any claim for civil penalties for the violation(s) described herein.
- The Department assesses civil penalties based on LAC 33:1.Subpart1.Chapter7.
- The Respondent may offer a settlement amount but the Department is under no obligation to enter into settlement negotiations. It is decided upon on a discretionary basis.
- The settlement offer amount may be entered on the attached "NOTICE OF POTENTIAL PENALTY REQUEST TO SETTLE" form. The Respondent must include a justification of the offer.
- DO NOT submit payment of the offer amount with the form. The Department will review the settlement offer and notify the Respondent as to whether the offer is or is not accepted.

If you have questions or need more information, you may contact Christopher Clement at (225) 219-3748 or via email at Christopher.Clement@la.gov.

Lourdes Iturralde Assistant Secretary

Office of Environmental Compliance

c: Intercontinental Terminals Company

 Intercontinental Terminals Company, LLC 2449 North River Road
 Port Allen, Louisiana 70767 1

Attachment(s)

- Request to Close

# LDEO-FILMS Document 1 1454025, Page 4 of 5 CONTINUE OF ENVIRONMENTAL QUALITY OFFICE OF ENVIRONMENTAL COMPLIANCE

ENFORCEMENT DIVISION

CONSOLIDATED COMPLIANCE ORDER &



POST OFFICE BOX 4312 BATON ROUGE, LOUISIANA		E OF POTENTIAL REQUEST TO CLO				DEQ
Enforcement Tracking No.	AE-CN-15-00182		Contact Na	ime	Christopher Cleme	nt
Agency Interest (AI) No.	19556 Contact Phone No. (225) 219-3748					
Alternate ID No.				()		
Respondent:	INTERCONTINEN COMPANY, LLC	TAL TERMINALS	Facility Na	me:	Anchorage Chemical Terminal	
	c/o C T Corporation		Physical Lo	cation:	2449 North River F	Road
7	3867 Plaza Tower		City, State,	Zip:	Port Allen, Louisia	na 70767
	Baton Rouge, Lou	uisiana 70816	Parish:		West Baton Rouge	
		STATEMENT	OF COMPLIAN	CE		
	STATEMENT OF C	OMPLIANCE			Date Completed	Copy Attached?
A written report was submitted in accordance with Paragraph III of the "Order" portion of the						
COMPLIANCE ORDER. All necessary documents we	re submitted to the [	Department withir	n 30 days of rec	eipt of the		
COMPLIANCE ORDER in ac COMPLIANCE ORDER.	ccordance with Para	agraph II of the	"Order" portio	on of the		
All necessary documents we COMPLIANCE ORDER in ac COMPLIANCE ORDER.	re submitted to the I cordance with Parag	Department within graph(s) ? of the	n 45 days of rec "Order" porti	eipt of the on of the	N/A	
All necessary documents wer COMPLIANCE ORDER in acco	re submitted to the D	epartment within	90 days of recei	pt of the	N/A	-
COMPLIANCE ORDER.						
All items in the "Findings of F the facility is being operated of the COMPLIANCE ORDER.	to meet and maintain	n the requirement	ts of the "Order"	ed and portion		
		SETTLEMENT (	OFFER (OPTION	IAL)	•	
The Respondent is	not interested in set		pplicable option			
Department has the	e right to assess civil p	ering into settlem penalties based on	n LAC 33:1.Subpa	s with the rt1.Chapter	Department with the (	understanding that th
In order to resolve Respondent is inter discuss settlement	rested in entering in	penalties for the to settlement neg	violations in N gotiations with t	OTICE OF the Departi	POTENTIAL PENALTY ment and would like t	(AE-CN-15-00182), the o set up a meeting
\$\$	nterested -in enter which shall in	ing into settle	ment negotiat	ions with	POTENTIAL PENALTY the Department etary benefit of non-co	and offers to pa
Monetary component =      Beneficial Environmental Project (BEP)component (optional)=      DO NOT SUBMIT PAYMENT OF THE OFFER WITH THIS FORM- the Department will review the settlement offer and notify to Respondent as to whether the offer is or is not accepted.						
The Respondent ha	as reviewed the viola ffer and a description	ations noted in N	OTICE OF POTE	NTIAL PEN	ALTY (AE-CN-15-0018)	2) and has attached
			ON STATEMEN			
certify, under provisions in t and belief formed after rea accurate, and complete. I als wn or operate. I further cert	isonable inquiry, the so certify that I do not	statements and i owe outstanding	information atti fees or penaltie.	ached and s to the Dei	the compliance states	ment ahove are tru
					-	
Respondent's Signa	iture	Respondent's Printed Name		Respondent's Title		
Respon	dent's Physical Addre	255	R	espondent	's Phone #	Date

Louisiana Department of Environmental Quality Office of Environmental Compliance Enforcement Division P.O. Box 4312 Baton Rouge, LA 70821 Attn: Christopher Clement