STATE OF LOUISIANA
DEPARTMENT OF ENVIRONMENTAL QUALITY

IN THE MATTER OF:                * Settlement Tracking No.
PHILLIPS 66 COMPANY              * SA-AE-20-0031
AI # 30830                      *

PROCEEDINGS UNDER THE LOUISIANA   * Enforcement Tracking Nos.
ENVIRONMENTAL QUALITY ACT        * AE-PP-16-00347

SETTLEMENT

The following Settlement is hereby agreed to between Phillips 66 Company
("Respondent") and the Department of Environmental Quality ("DEQ" or "the Department"),
("the Act").

I

Respondent is a corporation that owns and/or operates a facility located in Westlake,
Calcasieu Parish, Louisiana ("the Facility").

II

On December 21, 2018, the Department issued to Respondent a Notice of Potential Penalty,
Enforcement No. AE-PP-16-00347 (Exhibit 1).

On June 26, 2019, the Department issued to Respondent an Amended Notice of Potential
Penalty, Enforcement No. AE-PP-16-00347A (Exhibit 2).

III

Respondent denies it committed any violations or that it is liable for any fines, forfeitures
and/or penalties.

IV

Nonetheless, Respondent, without making any admission of liability under state or federal statute or regulation, agrees to pay, and the Department agrees to accept, a payment in the amount of ONE THOUSAND AND NO/100 DOLLARS ($1,000.00), of which Eight Hundred Fourteen and 65/100 Dollars ($814.65) represents the Department’s enforcement costs, in settlement of the claims set forth in this agreement. The total amount of money expended by Respondent on cash payments to the Department as described above, shall be considered a civil penalty for tax purposes, as required by La. R.S. 30:2050.7(E)(1).

V

Respondent further agrees that the Department may consider the inspection report(s), permit record(s), the Notice of Potential Penalty, the Amended Notice of Potential Penalty and this Settlement for the purpose of determining compliance history in connection with any future enforcement or permitting action by the Department against Respondent, and in any such action Respondent shall be estopped from objecting to the above-referenced documents being considered as proving the violations alleged herein for the sole purpose of determining Respondent's compliance history.

VI

This agreement shall be considered a final order of the Secretary for all purposes, including, but not limited to, enforcement under La. R.S. 30:2025(G)(2), and Respondent hereby waives any right to administrative or judicial review of the terms of this agreement, except such review as may be required for interpretation of this agreement in any action by the Department to enforce this agreement.
VII

This settlement is being made in the interest of settling the state's claims and avoiding for both parties the expense and effort involved in litigation or an adjudicatory hearing. In agreeing to the compromise and settlement, the Department considered the factors for issuing civil penalties set forth in La. R. S. 30:2025(E) of the Act.

VIII

As required by law, the Department has submitted this Settlement Agreement to the Louisiana Attorney General for approval or rejection. The Attorney General's concurrence is appended to this Settlement Agreement.

IX

The Respondent has caused a public notice advertisement to be placed in the official journal of the parish governing authority in Calcasieu Parish, Louisiana. The advertisement, in form and wording approved by the Department, announced the availability of this settlement for public view and comment and the opportunity for a public hearing. Respondent has submitted an original proof-of-publication affidavit and an original public notice to the Department and, as of the date this Settlement is executed on behalf of the Department, more than forty-five (45) days have elapsed since publication of the notice.

X

Payment is to be made within ten (10) days from notice of the Secretary's signature. If payment is not received within that time, this Agreement is voidable at the option of the Department. Payments are to be made by check, payable to the Department of Environmental Quality, and mailed or delivered to the attention of Accountant Administrator, Financial Services
Division, Department of Environmental Quality, Post Office Box 4303, Baton Rouge, Louisiana, 70821-4303. Each payment shall be accompanied by a completed Settlement Payment Form (Exhibit A).

XI

In consideration of the above, any claims for penalties are hereby compromised and settled in accordance with the terms of this Settlement.

XII

Each undersigned representative of the parties certifies that he or she is fully authorized to execute this Settlement Agreement on behalf of his or her respective party, and to legally bind such party to its terms and conditions.
PHILLIPS 66 COMPANY

BY: [Signature]
  Jolie Rhinehart
  (Printed)

TITLE: GM, Lake Charles Refinery

THUS DONE AND SIGNED in duplicate original before me this 22nd day of
July, 2020, at Calcasieu Parish, LA.

Mona Lisa Taylor
  NOTARY PUBLIC (ID # 49261)

LOUISIANA DEPARTMENT OF
ENVIRONMENTAL QUALITY
Chuck Carr Brown, Ph.D., Secretary

BY: Lourdes Iturralde, Assistant Secretary
  Office of Environmental Compliance

THUS DONE AND SIGNED in duplicate original before me this 1st day of
October, 2020, at Baton Rouge, Louisiana.

Amber Gemmill Witheford
  NOTARY PUBLIC (ID # 97583)

Approved: Lourdes Iturralde, Assistant Secretary
Louisiana Department of Environmental Quality
Office of Environmental Compliance
Enforcement Division
Post Office Box 4312
Baton Rouge, Louisiana 70821-4312

NOTICE OF POTENTIAL PENALTY

Enforcement Tracking No. AE-PP-16-00347
Agency Interest (AI) No. 30830
Alternate ID No. N/A

Respondent: Phillips 66 Company
c/o Corporation Service Company
Agent for Service of Process
501 Louisiana Avenue
Baton Rouge, Louisiana 70802

Certified Mail No. 7004 2510 0006 3853 4398
Contact Name Madison L. Kirkland
Contact Phone No. 225-219-3165

Facility Name: Excel Paralubes – Westlake Facility
Physical Location: 2800 Old Spanish Trail
City, State, Zip: Westlake, Louisiana 70669
Parish: Calcasieu

This NOTICE OF POTENTIAL PENALTY is issued by the Louisiana Department of Environmental Quality (the Department), under the authority granted by the Louisiana Environmental Quality Act (the Act), La. R.S. 30:2001, et seq., and 30:2050.3(B).

FINDINGS OF FACT

An authorized representative of the Department inspected the abovementioned facility or conducted a file review of the facility to determine the degree of compliance with regulations promulgated in the Louisiana Administrative Code, Title 33. The State regulatory citations for the violation(s) identified during the inspection and/or file review are indicated below.

I. The Respondent owns and/or operates the Excel Paralubes facility (facility) located at 2800 Old Spanish Trail in Westlake, Calcasieu Parish, Louisiana. The facility qualifies as a Program 3 Prevention Program under the Chemical Accident Prevention Provisions set forth in 40 CFR Part 68, which language has been adopted as a Louisiana regulation in LAC 33:III.5901.

II. Date of Violation: Description of Violation

<table>
<thead>
<tr>
<th>Inspection(s) &amp;</th>
<th>Description of Violation</th>
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<tbody>
<tr>
<td>File Review</td>
<td></td>
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<tr>
<td>02/25/2016</td>
<td>The Respondent failed to perform inspections and tests on process equipment at a frequency consistent with good engineering practices. Specifically, the Respondent was unable to demonstrate good engineering practices for some instrument inspections that were selected during the course of the inspection. The facility uses Safety Integrity Level (SIL) solver calculations to determine inspection frequencies for critical instruments. Instrument FZT12109 was inspected in June 2010 and July 2014, a four (4) year interval when SIL dictated a three (3) year interval. Additionally, instrument 12114 was inspected in March 2006 and July 2012, a six (6) year interval when SIL dictated a five (5) year interval. Each failure to perform timely inspections and tests is a violation of 40 CFR 68.73(d)(3), which language has been adopted as a Louisiana regulation in LAC 33:III.5901, and La. R.S. 30:2057(A)(2).</td>
</tr>
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<td>06/06/2018</td>
<td></td>
</tr>
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NOTICE OF POTENTIAL PENALTY

I. Pursuant to La. R.S. 30:2050.3(B), you are hereby notified that the issuance of a penalty assessment is being considered for the violation(s) described herein. Written comments may be filed regarding the violation(s) and the contemplated penalty. If you elect to submit comments, it is requested that they be submitted within ten (10) days of receipt of this notice.

II. Prior to the issuance of additional appropriate enforcement action(s), you may request a meeting with the Department to present any mitigating circumstances concerning the violation(s). If you would like to have such a meeting, please contact Madison Kirkland at (225) 219-3165 or Madison.Kirkland@la.gov within ten (10) days of receipt of this NOTICE OF POTENTIAL PENALTY.

III. The Department is required by La. R.S. 30:2025(3)(a) to consider the gross revenues of the Respondent and the monetary benefits of noncompliance in order to determine whether a penalty will be assessed and the amount of such penalty. Please forward the Respondent’s most current annual gross revenue statement along with a statement of the monetary benefits of noncompliance for the cited violations to the above named contact person within ten (10) days of receipt of this NOTICE OF POTENTIAL PENALTY. Include with your statement of monetary benefits the method(s) you utilized to arrive at the sum. If you assert that no monetary benefits have been gained, you are to fully justify this statement. If the Respondent chooses not to submit the requested most current annual gross revenues statement within ten (10) days, it will be viewed by the Department as an admission that the Respondent has the ability to pay the statutory maximum penalty as outlined in La. R.S. 30:2025.

IV. For each violation described herein, the Department reserves the right to seek civil penalties and the right to seek compliance with its rules and regulations in any manner allowed by law, and nothing herein shall be construed to preclude the right to seek such penalties and compliance.

V. To reduce document handling, please refer to the Enforcement Tracking Number and Agency Interest Number on the front of this document on all correspondence in response to this action.

AE-PP-16-00347
Page 1

N OPP FORM 1
CONTACTS AND SUBMITTAL OF INFORMATION

<table>
<thead>
<tr>
<th>Enforcement Division:</th>
<th>Physical Address (if hand delivered):</th>
</tr>
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<tbody>
<tr>
<td>Louisiana Department of Environmental Quality</td>
<td></td>
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<tr>
<td>Office of Environmental Compliance</td>
<td></td>
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<tr>
<td>Air Enforcement Division</td>
<td></td>
</tr>
<tr>
<td>P.O. Box 4312</td>
<td></td>
</tr>
<tr>
<td>Baton Rouge, LA 70821</td>
<td></td>
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<tr>
<td>Attn: Madison Kirkland</td>
<td></td>
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<tr>
<td>Department of Environmental Quality</td>
<td></td>
</tr>
<tr>
<td>602 N Fifth Street</td>
<td></td>
</tr>
<tr>
<td>Baton Rouge, LA 70802</td>
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HOW TO REQUEST CLOSURE OF THIS NOTICE OF POTENTIAL PENALTY

To expedite closure of the NOTICE OF POTENTIAL PENALTY, the Respondent may offer a settlement amount to resolve any claim for civil penalties for the violation(s) described herein.

- The Respondent may offer a settlement amount but the Department is under no obligation to enter into settlement negotiations. It is decided upon on a discretionary basis.
- The settlement offer amount may be entered on the attached "NOTICE OF POTENTIAL PENALTY REQUEST TO SETTLE" form. The Respondent must include a justification of the offer.
- **DO NOT** submit payment of the offer amount with the form. The Department will review the settlement offer and notify the Respondent as to whether the offer is or is not accepted.

If you have questions or need more information, you may contact Madison Kirkland at 225-219-3165 or Madison.Kirkland@la.gov.

Lourdes Iturralde
Assistant Secretary
Office of Environmental Compliance

cc: Phillips 66 Company
    Dorothy C. Meyers, Environmental Manager
    2800 Old Spanish Trail
    Westlake, LA 70669

Attachment(s)
- Request to Close

Date: 12-31-18
**LOUISIANA DEPARTMENT OF ENVIRONMENTAL QUALITY**  
**OFFICE OF ENVIRONMENTAL COMPLIANCE**  
**ENFORCEMENT DIVISION**  
**POST OFFICE BOX 4312**  
**BATON ROUGE, LOUISIANA 70821-4312**

<table>
<thead>
<tr>
<th>Enforcement Tracking No.</th>
<th>AE-PP-16-00347</th>
<th>Contact Name</th>
<th>Madison Kirkland</th>
</tr>
</thead>
<tbody>
<tr>
<td>Agency Interest (AI) No.</td>
<td>30830</td>
<td>Contact Phone No.</td>
<td>225-219-3165</td>
</tr>
<tr>
<td>Alternate ID No.</td>
<td>N/A</td>
<td>Contact Email</td>
<td><a href="mailto:Madison.Kirkland@la.gov">Madison.Kirkland@la.gov</a></td>
</tr>
<tr>
<td><strong>Respondent:</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Phillips 66 Company</td>
<td>Facility Name:</td>
<td>Phillips 66 Company</td>
<td></td>
</tr>
<tr>
<td>c/o Corporation Service Company</td>
<td>Physical Location:</td>
<td>2800 Old Spanish Trail</td>
<td></td>
</tr>
<tr>
<td>Agent for Service of Process</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>501 Louisiana Avenue</td>
<td>City, State, Zip:</td>
<td>Westlake, Louisiana 70669</td>
<td></td>
</tr>
<tr>
<td>Baton Rouge, Louisiana 70802</td>
<td>Parish:</td>
<td>Calcasieu</td>
<td></td>
</tr>
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</table>

**SETTLEMENT OFFER (OPTIONAL)**  
(check the applicable option)

The Respondent is not interested in entering into settlement negotiations with the Department with the understanding that the Department has the right to assess civil penalties based on LAC 33:1.Subpart1.Chapter7.

In order to resolve any claim for civil penalties for the violations in NOTICE OF POTENTIAL PENALTY (AE-PP-16-00347), the Respondent is interested in entering into settlement negotiations with the Department and would like to set up a meeting to discuss settlement procedures.

In order to resolve any claim for civil penalties for the violations in NOTICE OF POTENTIAL PENALTY (AE-PP-16-00347), the Respondent is interested in entering into settlement negotiations with the Department and offers to pay $_________________ which shall include LDEQ enforcement costs and any monetary benefit of non-compliance.

- Monetary component = $_________________
- Beneficial Environmental Project (BEP) component (optional) = $_________________
- **DO NOT SUBMIT PAYMENT OF THE OFFER WITH THIS FORM** - the Department will review the settlement offer and notify the Respondent as to whether the offer is or is not accepted.

The Respondent has reviewed the violations noted in NOTICE OF POTENTIAL PENALTY (AE-PP-16-00347) and has attached a justification of its offer and a description of any BEPs if included in settlement offer.

**CERTIFICATION STATEMENT**

I certify, under provisions in Louisiana and United States law that provide criminal penalties for false statements, that based on information and belief formed after reasonable inquiry, the statements and information attached and the compliance statement above, are true, accurate, and complete. I also certify that I do not owe any outstanding fees or penalties to the Department for this facility or any other facility I own or operate. I further certify that I am either the Respondent or an authorized representative of the Respondent.

<table>
<thead>
<tr>
<th>Respondent's Signature</th>
<th>Respondent's Printed Name</th>
<th>Respondent's Title</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Respondent's Physical Address</th>
<th>Respondent's Phone #</th>
<th>Date</th>
</tr>
</thead>
</table>

MAIL COMPLETED DOCUMENT TO THE ADDRESS BELOW:

Louisiana Department of Environmental Quality  
Office of Environmental Compliance  
Enforcement Division  
P.O. Box 4312  
Baton Rouge, LA 70821  
Attn: Madison Kirkland

If you have questions or need more information, you may contact Madison Kirkland at 225-219-3165 or Madison.Kirkland@la.gov.
CERTIFIED MAIL (7017 2400 0000 7556 8053)
RETURN RECEIPT REQUESTED

PHILLIPS 66 COMPANY
c/o Corporation Service Company
Agent for Service of Process
501 Louisiana Avenue
Baton Rouge, Louisiana 70802

RE: AMENDED NOTICE OF POTENTIAL PENALTY
ENFORCEMENT TRACKING NO. AE-PP-16-00347A
AGENCY INTEREST NO. 30830

Dear Sir:

Pursuant to the Louisiana Environmental Quality Act (La. R.S. 30:2001, et seq.), the attached AMENDED NOTICE OF POTENTIAL PENALTY is hereby served on PHILLIPS 66 COMPANY (RESPONDENT) for the violations described therein.

Any questions concerning this action should be directed to Madison Kirkland at (225) 324-3204 or Madison.Kirkland@la.gov.

Sincerely,

[Signature]

Celenia J. Cage
Administrator
Enforcement Division

CJC/MLK/mlk
Alt ID No. N/A
Attachment

c: Phillips 66 Company
   Dorothy C. Meyers, Environmental Manager
   2800 Old Spanish Trail
   Westlake, LA 70669
AMENDED NOTICE OF POTENTIAL PENALTY

The Louisiana Department of Environmental Quality (the Department) hereby amends the NOTICE OF POTENTIAL PENALTY, ENFORCEMENT TRACKING NO. AE-PP-16-00347 issued to PHILLIPS 66 COMPANY (RESPONDENT) on December 21, 2018 in the above-captioned matter as follows:

I.

The Department hereby amends paragraph II of the Findings of Fact cited in the Notice of Potential Penalty, Enforcement Tracking No. AE-PP-16-00347, to read as follows:

“The Respondent failed to perform inspections and tests on process equipment at a frequency consistent with good engineering practices. Specifically, the Respondent was unable to demonstrate good engineering practices for an instrument inspection that was selected during the course of the inspection. The facility uses Safety Integrity Level (SIL) solver calculations to determine inspection frequencies for critical instruments. Instrument F2T12109 was inspected in June 2010 and July 2014, a four (4) year interval when SIL dictated a three (3) year interval. Each failure to perform timely inspections and tests is a violation of 40 CFR 68.73(d)(3), which language has been adopted as a Louisiana regulation in LAC 33:III.5901, and La. R.S. 30:2057(A)(2).”
II.

The Department incorporates all of the remainder of the original NOTICE OF POTENTIAL PENALTY, ENFORCEMENT TRACKING NO. AE-PP-16-00347 and AGENCY INTEREST NO. 30830 as if reiterated herein.

III.

This AMENDED NOTICE OF POTENTIAL PENALTY is effective upon receipt.

Baton Rouge, Louisiana, this __________ day of __________, 2019.

[Signature]

Lourdes Iturralde
Assistant Secretary
Office of Environmental Compliance

Copies of a request for a hearing and/or related correspondence should be sent to:

Louisiana Department of Environmental Quality
Office of Environmental Compliance
Enforcement Division
Post Office Box 4312
Baton Rouge, LA 70821-4312
Attention: Madison Kirkland