### STATE OF LOUISIANA

## DEPARTMENT OF ENVIRONMENTAL QUALITY

IN THE MATTER OF: 
\* Settlement Tracking No.

\* SA-MM-19-0039

LAMB WESTON, INC. \*

\* Enforcement Tracking No.

AI # 166348 \* MM-PP-17-00583

PROCEEDINGS UNDER THE LOUISIANA \* ENVIRONMENTAL QUALITY ACT \*

LA. R.S. 30:2001, <u>ET SEQ.</u>

## **SETTLEMENT**

The following Settlement is hereby agreed to between Lamb Weston, Inc. ("Respondent") and the Department of Environmental Quality ("DEQ" or "the Department"), under authority granted by the Louisiana Environmental Quality Act, La. R.S. 30:2001, et seq. ("the Act").

I

Respondent is a corporation that owns and/or operates a food processing plant located in Delhi, Richland Parish, Louisiana ("the Facility").

II

On August 23, 2018, the Department issued to Respondent a Notice of Potential Penalty, Enforcement No. MM-PP-17-00583 (Exhibit 1).

III

Respondent denies it committed any violations or that it is liable for any fines, forfeitures and/or penalties.

IV

Nonetheless, Respondent, without making any admission of liability under state or federal

Statute or regulation, agrees to pay, and the Department agrees to accept, a payment in the amount of ONE THOUSAND FIVE HUNDRED AND NO/100 DOLLARS (\$1,500.00), of which Four Hundred Seventy-Nine and 71/100 Dollars (\$479.71) represents the Department's enforcement costs, in settlement of the claims set forth in this agreement. The total amount of money expended by Respondent on cash payments to the Department as described above, shall be considered a civil penalty for tax purposes, as required by La. R.S. 30:2050.7(E)(1).

V

Respondent further agrees that the Department may consider the inspection report(s), permit record(s), the Notice of Potential Penalty and this Settlement for the purpose of determining compliance history in connection with any future enforcement or permitting action by the Department against Respondent, and in any such action Respondent shall be estopped from objecting to the above-referenced documents being considered as proving the violations alleged herein for the sole purpose of determining Respondent's compliance history.

VI

This agreement shall be considered a final order of the Secretary for all purposes, including, but not limited to, enforcement under La. R.S. 30:2025(G)(2), and Respondent hereby waives any right to administrative or judicial review of the terms of this agreement, except such review as may be required for interpretation of this agreement in any action by the Department to enforce this agreement.

VII

This settlement is being made in the interest of settling the state's claims and avoiding for both parties the expense and effort involved in litigation or an adjudicatory hearing. In agreeing to the compromise and settlement, the Department considered the factors for issuing civil penalties set forth in La. R. S. 30:2025(E) of the Act.

#### VIII

As required by law, the Department has submitted this Settlement Agreement to the Louisiana Attorney General for approval or rejection. The Attorney General's concurrence is appended to this Settlement Agreement.

IX

The Respondent has caused a public notice advertisement to be placed in the official journal of the parish governing authority in Richland Parish, Louisiana. The advertisement, in form and wording approved by the Department, announced the availability of this settlement for public view and comment and the opportunity for a public hearing. Respondent has submitted an original proof-of-publication affidavit and an original public notice to the Department and, as of the date this Settlement is executed on behalf of the Department, more than forty-five (45) days have elapsed since publication of the notice.

X

Payment is to be made within ten (10) days from notice of the Secretary's signature. If payment is not received within that time, this Agreement is voidable at the option of the Department. Payments are to be made by check, payable to the Department of Environmental Quality, and mailed or delivered to the attention of Accountant Administrator, Financial Services Division, Department of Environmental Quality, Post Office Box 4303, Baton Rouge, Louisiana, 70821-4303. Each payment shall be accompanied by a completed Settlement Payment Form (Exhibit A).

XI

In consideration of the above, any claims for penalties are hereby compromised and settled in accordance with the terms of this Settlement.

# XII

Each undersigned representative of the parties certifies that he or she is fully authorized to execute this Settlement Agreement on behalf of his or her respective party, and to legally bind such party to its terms and conditions.

LAMB WESTON, INC.
BY: Melles to
(Signature)
(homas troger
(Printed)
TITLE: Plant Manager
THUS DONE AND SIGNED in duplicate original before me this John day of December, 20 19, at Delhi LA 71232.
Edwa Puller
NOTARY PUBLIC (ID #_ 1610 g )
Edwin P. Fuller
Notary Public Notary Number 16108
(stamped or printed)
I OTHER THE PERMITTEE OF
LOUISIANA DEPARTMENT OF
ENVIRONMENTAL QUALITY
ENVIRONMENTAL QUALITY Chuck Carr Brown, Ph.D., Secretary
ENVIRONMENTAL QUALITY Chuck Carr Brown, Ph.D., Secretary BY:
ENVIRONMENTAL QUALITY Chuck Carr Brown, Ph.D., Secretary
ENVIRONMENTAL QUALITY Chuck Carr Brown, Ph.D., Secretary  BY: Lourdes Iturralde, Assistant Secretary
ENVIRONMENTAL QUALITY Chuck Carr Brown, Ph.D., Secretary  BY:  Lourdes Iturralde, Assistant Secretary Office of Environmental Compliance  THUS DONE AND SIGNED in duplicate original before me this
BY:  Lourdes Iturralde, Assistant Secretary Office of Environmental Compliance
ENVIRONMENTAL QUALITY Chuck Carr Brown, Ph.D., Secretary  BY:  Lourdes Iturralde, Assistant Secretary Office of Environmental Compliance  THUS DONE AND SIGNED in duplicate original before me this
ENVIRONMENTAL QUALITY Chuck Carr Brown, Ph.D., Secretary BY:  Lourdes Iturralde, Assistant Secretary Office of Environmental Compliance  THUS DONE AND SIGNED in duplicate original before me this  , 20  , at Baton Rouge, Louisiana.
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ENVIRONMENTAL QUALITY Chuck Carr Brown, Ph.D., Secretary  BY:  Lourdes Iturralde, Assistant Secretary Office of Environmental Compliance  THUS DONE AND SIGNED in duplicate original before me this day of at Baton Rouge, Louisiana.  NOTARY PUBLIC (ID # 9 503)
ENVIRONMENTAL QUALITY Chuck Carr Brown, Ph.D., Secretary  BY:  Lourdes Iturralde, Assistant Secretary Office of Environmental Compliance  THUS DONE AND SIGNED in duplicate original before me this  , 20 , at Baton Rouge, Louisiana.  NOTARY PUBLIC (ID # 9 8503)
ENVIRONMENTAL QUALITY Chuck Carr Brown, Ph.D., Secretary  BY:  Lourdes Iturralde, Assistant Secretary Office of Environmental Compliance  THUS DONE AND SIGNED in duplicate original before me this day of at Baton Rouge, Louisiana.  NOTARY PUBLIC (ID # 9 503)

LOUISIANA DEPARTMENT OF ENVIRONMENTAL QUALITY

OFFICE OF ENVIRONMENTAL COMPLIANCE

ENFORCEMENT DIVISION POST OFFICE BOX 4312

## NOTICE OF POTENTIAL PENALTY



BATON ROUGE, LOUISIANA 70821-4312

r. (			LOUISIANA	
Enforcement Tracking No.	MM-PP-17-00583	Certified Mail No.	7016 3010 0000 9387 7280	
Agency Interest (AI) No.	166348	Contact Name	Antoinette Cobb	
Alternate ID No. 2460-00024; LAR05P322		Contact Phone No.	(225) 219-3072	
Respondent:	Lamb Weston, Inc.	Facility Name:	Delhi Plant	
	c/o The Prentice-Hall Corporation System, Inc.	Physical Location:	77 Louisiana Highway 609	
	Agent for Service of Process			
	501 Louisiana Avenue	City, State, Zip:	Delhi, LA 71232	
	Baton Rouge, LA 70802	Parish:	Richland	

This NOTICE OF POTENTIAL PENALTY is issued by the Louisiana Department of Environmental Quality (the Department), under the authority granted by the Louisiana Environmental Quality Act (the Act), La. R.S. 30:2001, et seq., and 30:2050.3(B).

#### FINDINGS OF FACT

An authorized representative of the Department inspected the abovementioned facility or conducted a file review of the facility to determine the degree of compliance with regulations promulgated in the Louisiana Administrative Code, Title 33. The State regulatory citations for the violation(s) identified during the inspection and/or file review are indicated below.

	The Respondent of	uns and les annuals of the second of the sec			
1.	The Respondent owns and/or operates a food processing plant located at 77 Louisiana Highway 609 in Delhi, Richland Parish,				
1.	coursiana. The facility currently operates under the authority of Minor Source Air Permit No. 2460-00024-03 issued on				
	June 22, 2016, and Louisiana Multi-Sector General Stormwater Permit LAR05P322 renewed on September 6, 2016				
	Date of Violation	Description of Violation			
II.	File Review	The Respondent failed to submit a Name/Ownership/Operator Change Form (NOC-1) to the Department			
	June 22, 2018	within forty-five (45) days after a company name change and facility name change occurred. The Department			
		received the May 24, 2017 postmarked form on May 30, 2017. According to the NOC-1, the company name			
		and facility name changes were effective April 5 2017. According to the NOC-1, the company name			
		and facility name changes were effective April 5, 2017. Failure to submit the NOC-1 to the Department within forty-five (45) days after the name changes occurred is a violation of			
		The state of the s			
		LAC 33:1.1905.A and La. R.S. 30:2057(A)(2). The Department issued a letter dated June 20, 2017 notifying the			
		Respondent of the company name change from ConAgra Foods Lamb Weston, Inc. to Lamb Weston, Inc. and			
-	Inspection(s)	the facility name change from ConAgra Foods Lamb Weston IncDelhi Plant-Fisher & Sons, Inc. to Delhi Plant.			
		The Respondent failed to conduct a qualitative evaluation of a range of safety/health effects for each			
1	March 21-21,	scenario in the 2016 Process Hazard Analysis (PHA). During the inspection, the following documents were			
1	2017	reviewed.			
		1) PSM Summary Manual Lamb Weston Delhi, LA Plant Process Hazard Analysis Revised 10/05/2010;			
		international Institute of Ammonia Refrigeration OSHA Compliance Risk Matrix;			
		3) 05/19/2010 PHA;			
		4) 10/06/2011 PHA; and			
		5) 10/29/2016 PHA.			
111.		It was noted that the majority of the scenarios from the 2016 PHA were not risk-ranked based on the severity			
		of the hazard and likelihood. Safeguards were listed for the scenarios, but the range of safety/health effects			
		was not evaluated.			
		Failure to conduct a qualitative evaluation in accordance with regulations is a violation of			
		40 CFR 68.67(c)(7), which language has been incorporated by reference as Louisiana regulation			
		LAC 33:III.5901.A, Specific Requirement 51 of Minor Source Permit No. 2460-00024-02. LAC 33:III.501.C 4			
		and La. R.S. 30:2057(A)(2). The Department issued a Warning Letter, Enforcement Tracking No.			
		AE-L-17-004/1, dated May 23, 2017, to the Respondent. In the response to the Warning Letter dated			
-		June 20, 2017, the Respondent provided a revised PHA revalidation for the 2016 PHA.			
	Inspection(s)	The Respondent failed to ensure inspecting and testing on process equipment followed recognized and			
	March 21-21,	generally accepted good engineering practices (RAGAGEP). The following instances of failure to comply with			
	2017	RAGAGEP were noted.			
		i. Piping visual inspections in 2016 were five (5) months late (annual frequency per International Institute			
		of Ammonia Refrigeration (IIAR)). The external visual inspections were completed 05/04/2015 and			
		10/06/2016.			
IV.		ii. Some safety relief valve (SRV) replacements were three (3) months late (five year frequency per IIAR).			
		The plant started up in 11/2010 and replacement of all Ammonia service SRVs began 1/2015 and was			
		not completed until 02/21/2016.			
		Each failure to follow recognized and generally accepted good engineering practices is a violation of			
		40 CFR 68.73(d)(2), which language has been incorporated by reference as Louisiana regulation			
1 1		LAC 33:III.5901.A, Specific Requirement 51 of Minor Source Permit No. 2460-00024-02, LAC 33:III.501.C.4,			
		and La. R.S. 30:2057(A)(2).			
	- v-/				

# NOTICE OF POTENTIAL PENALTY

- I. Pursuant to La. R.S. 30:2050.3(B), you are hereby notified that the issuance of a penalty assessment is being considered for the violation(s) described herein. Written comments may be filed regarding the violation(s) and the contemplated penalty. If you elect to submit comments, it is requested that they be submitted within ten (10) days of receipt of this notice.
- II. Prior to the issuance of additional appropriate enforcement action(s), you may request a meeting with the Department to present any mitigating circumstances concerning the violat on(s). If you would like to have such a meeting, please contact Antoinette Cobb at (225) 219-3072 within ten (10) days of receipt of this NOTICE OF POTENTIAL PENALTY.

EXHIBIT

1

1

111	The Department is required by La. R.S. 30:2025(E',(3)(a) to consider the gross revenues of the Respondent and the monetary benefits of noncompliance in order to determine whether a penalty will be assessed and the amount of such penalty. Please forward the Respondent's most current annual gross revenue statement along with a statement of the monetary benefits of noncompliance for the cited violations to the above named contact person within ten (10) days of receipt of this NOTICE OF POTENTIAL PENALTY. Include with your statement of monetary benefits the method(s) you utilized to arrive at the sum. If you assert that no monetary benefits have been gained, you are to fully just fy this statement. If the Respondent chooses not to submit the requested most current annual gross revenues statement within ten (10) days, it will be viewed by the Department as an admission that the Respondent has the ability to pay the statutory maximum penalty as outlined in La. R.S. 30:2025.
IV.	For each violation described herein, the Department reserves the right to seek civil penalties and the right to seek compliance with its rules and regulations in any manner allowed by law, and nothing herein shall be construed to preclude the right to seek such penalties and compliance.
V.	To reduce document handling, please refer to the Enforcement Tracking Number and Agency Interest Number on the front of this document on all correspondence in response to this action.

CONTACTS AND SUBMITTAL OF INFORMATION			
Enforcement Division:	Physical Address (if hand delivered):		
Louisiana Department of Environmental Quality Office of Environmental Compliance Air Enforcement Division P.O. Box 4312 Baton Rouge, LA 70821 Attn: Antoinette Cobb	Department of Environmental Quality 602 N Fifth Street Baton Rouge, LA 70802	-	

### HOW TO REQUEST CLOSURE OF THIS NOTICE OF POTENTIAL PENALTY

To expedite closure of the NOTICE OF POTENTIAL PENALTY, the Respondent may offer a settlement amount to resolve any claim for civil penalties for the violation(s) described herein.

- The Department assesses civil penalties based on LAC 33:I.Subpart1.Chapter7.
- The Respondent may offer a settlement amount but the Department is under no obligation to enter into settlement negotiations.
   It is decided upon on a discretionary basis.
- The settlement offer amount may be entered on the attached "NOTICE OF POTENTIAL PENALTY REQUEST TO SETTLE" form. The
  Respondent must include a justification of the offer.
- DO NOT submit payment of the offer amount with the form. The Department will review the settlement offer and notify the Respondent as to whether the offer is or is not accepted.

Date: \_ 8-2378

If you have questions or need more information, you may contact Antoinette Cobb at (225) 19-3072 or antoinette.cobb@la.gov.

Lourdes Iturralde Assistant Secretary

Office of Environmental Compliance

cc: Lamb Weston, Inc. c/o Mr. Tucker Reeves, Environmental Lead 77 Louisiana Highway 609 Delhi, LA 71232

Attachment(s)

- Request to Settle

LOUISIANA DEPARTMENT OF		JALITY	***************************************				
OFFICE OF ENVIRONMENTAL	E204281007911			- III			
ENFORCEMENT DIVISION		OF POTENTIA		工工工			
POST OFFICE BOX 4312 REQUEST TO SETTLE (OPTIONAL)							
BATON ROUGE, LOUISIANA				LOUISIANA			
Enforcement Tracking No.	MM-PP-17-00583		Contact Name	Antoinette Cobb			
Agency Interest (AI) No. Alternate ID No.	166348	0202	Contact Phone No.	(225) 219-3072			
The same of the sa	2460-00024; LAROS	P322					
Respondent:	Lamb Weston, Inc.			Delhi Plant			
	c/o The Prentice-Ha System, Inc.	Il Corporation	Physical Location:	77 Louisiana Highway 609			
	Agent for Service of	Process	-				
	501 Louisiana Avenu		City, State, Zip:	Delhi 14 74222			
	Baton Rouge, LA 70		Parish:	Delhi, LA 71232 Richland			
			FER (OPTIONAL)	Nethand			
	JL		plicable option)				
The Respondent is no Department has the r	ot interested in entering in the contract of t	ng into settlemer nalties based on I	nt negotiations with the D LAC 33:1.Subpart1.Chapter	epartment with the understanding that the 7.			
In order to resolve a Respondent is intere discuss settlement pr	sted in entering into :	alties for the vic settlement nego	plations in <b>NOTICE OF PO</b> tiations with the Departm	TENTIAL PENALTY (MM-PP-17-00583), the ent and would like to set up a meeting to			
Respondent is into	In order to resolve any claim for civil penalties for the violations in NOTICE OF POTENTIAL PENALTY (MM-PP-17-00583), the Respondent is interested in entering into settlement negotiations with the Department and offers to pa \$ which shall include LDEQ enforcement costs and any monetary benefit of non-compliance.  • Monetary component = \$   • Beneficial Environmental Project (BEP)component (optional)= \$   • DO NOT SUBMIT PAYMENT OF THE OFFER WITH THIS FORM- the Department will review the settlement offer and notify the Respondent as to whether the offer is or is not accepted.						
The Respondent has justification of its offe	reviewed the violation or and a description of	ns noted in <b>NOT</b> any BEPs if inclu	ICE OF POTENTIAL PENAL ded in settlement offer.	TY (MM-PP-17-00583) and has attached a			
			N STATEMENT				
are true, accurate, and complete	l after reasonable inqu ete. I also certify that	uiry, the stateme I do not owe out	ents and information attac tstanding fees or penaltie	Ities for false statements, that based on thed and the compliance statement above, is to the Department for this facility or any ted representative of the Respondent.			
Respondent's Signa	ture	Responden	t's Printed Name	Respondent's Title			
Respondent's Physi	cal Address	Resp	ondent's Phone #	Date			
	MAIL COMPLET	ED DOCUMEN	NT TO THE ADDRESS E	BELOW:			
Louisiana Department of Enviro Office of Environmental Compl Enforcement Division P.O. Box 4312 Baton Rouge, LA 70821 Attn: Antoinette Cobb	onmental Quality	and the same of th	-	<b>1</b>			

If you have questions or need more information, you may contact Antoinette Cobb at (225) 219-3072 or antoinette.cobb@la.gov.