

STATE OF LOUISIANA

DEPARTMENT OF ENVIRONMENTAL QUALITY

IN THE MATTER OF:

TAMINCO INC.

AI # 3263

PROCEEDINGS UNDER THE LOUISIANA
ENVIRONMENTAL QUALITY ACT
LA. R.S. 30:2001, ET SEQ.

* Settlement Tracking No.
* SA-AE-20-0053
*
* Enforcement Tracking Nos.
* AE-CN-10-01564
* AE-CN-10-01564A
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SETTLEMENT

The following Settlement is hereby agreed to between Taminco US LLC f/k/a Taminco Inc. (“Respondent”) and the Department of Environmental Quality (“DEQ” or “the Department”), under authority granted by the Louisiana Environmental Quality Act, La. R.S. 30:2001, et seq. (“the Act”).

I

Respondent is a limited liability company that owns and/or operates a facility located in St. Gabriel, Iberville Parish, Louisiana (“the Facility”).

II

On June 14, 2011, the Department issued to Respondent a Consolidated Compliance Order & Notice of Potential Penalty, Enforcement No. AE-CN-10-01564 (Exhibit 1).

On December 8, 2011, the Department issued to Respondent an Amended Consolidated Compliance Order & Notice of Potential Penalty, Enforcement No. AE-CN-10-01564A (Exhibit 2).

III

Respondent denies it committed any violations or that it is liable for any fines, forfeitures and/or penalties.

IV

Nonetheless, Respondent, without making any admission of liability under state or federal statute or regulation, agrees to pay, and the Department agrees to accept, a payment in the amount of NINE THOUSAND FIVE HUNDRED AND NO/100 DOLLARS (\$9,500.00), of which Nine Hundred Thirty-Four and 85/100 Dollars (\$934.85) represents the Department's enforcement costs, in settlement of the claims set forth in this agreement. The total amount of money expended by Respondent on cash payments to the Department as described above, shall be considered a civil penalty for tax purposes, as required by La. R.S. 30:2050.7(E)(1).

V

Respondent further agrees that the Department may consider the inspection report(s), permit record(s), the Consolidated Compliance Order & Notice of Potential Penalty, Amended Consolidated Compliance Order & Notice of Potential Penalty and this Settlement for the purpose of determining compliance history in connection with any future enforcement or permitting action by the Department against Respondent, and in any such action Respondent shall be estopped from objecting to the above-referenced documents being considered as proving the violations alleged herein for the sole purpose of determining Respondent's compliance history.

VI

This agreement shall be considered a final order of the Secretary for all purposes, including, but not limited to, enforcement under La. R.S. 30:2025(G)(2), and Respondent hereby waives any right to administrative or judicial review of the terms of this agreement, except such review as may be required for interpretation of this agreement in any action by the Department to enforce this agreement.

VII

This settlement is being made in the interest of settling the state's claims and avoiding for both parties the expense and effort involved in litigation or an adjudicatory hearing. In agreeing to the compromise and settlement, the Department considered the factors for issuing civil penalties set forth in La. R. S. 30:2025(E) of the Act.

VIII

As required by law, the Department has submitted this Settlement Agreement to the Louisiana Attorney General for approval or rejection. The Attorney General's concurrence is appended to this Settlement Agreement.

IX

The Respondent has caused a public notice advertisement to be placed in the official journal of the parish governing authority in Iberville Parish, Louisiana. The advertisement, in form and wording approved by the Department, announced the availability of this settlement for public view and comment and the opportunity for a public hearing. Respondent has submitted an original proof-of-publication affidavit and an original public notice to the Department and, as of the date this Settlement is executed on behalf of the Department, more than forty-five (45) days have elapsed since publication of the notice.

X

Payment is to be made within forty-five (45) days from notice of the Secretary's signature. If payment is not received within that time, this Agreement is voidable at the option of the Department. Payments are to be made by check, payable to the Department of Environmental Quality, and mailed or delivered to the attention of Accountant Administrator, Financial Services Division, Department of Environmental Quality, Post Office Box 4303, Baton Rouge, Louisiana, 70821-4303. Each

payment shall be accompanied by a completed Settlement Payment Form (Exhibit A).

XI

In consideration of the above, any claims for penalties are hereby compromised and settled in accordance with the terms of this Settlement.

XII

Each undersigned representative of the parties certifies that he or she is fully authorized to execute this Settlement Agreement on behalf of his or her respective party, and to legally bind such party to its terms and conditions.

TAMINCO US LLC F/K/A TAMINCO INC.

BY: David Woodmansee
(Signature)

David Woodmansee
(Printed)

TITLE: Vice President & Secretary

THUS DONE AND SIGNED in duplicate original before me this 12th day of January, 20 21, at Sullivan County

Carman Smith
NOTARY PUBLIC (ID # _____)



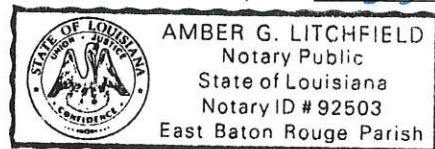
Carman A Smith
(stamped or printed)

LOUISIANA DEPARTMENT OF ENVIRONMENTAL QUALITY
Chuck Carr Brown, Ph.D., Secretary

BY: [Signature]
Lourdes Iturralde, Assistant Secretary
Office of Environmental Compliance

THUS DONE AND SIGNED in duplicate original before me this 23rd day of June, 20 21, at Baton Rouge, Louisiana.

[Signature]
NOTARY PUBLIC (ID # 92503)



(stamped or printed)

Approved: [Signature]
Lourdes Iturralde, Assistant Secretary



BOBBY JINDAL
GOVERNOR

PEGGY M. HATCH
SECRETARY

State of Louisiana
DEPARTMENT OF ENVIRONMENTAL QUALITY
OFFICE OF ENVIRONMENTAL COMPLIANCE

June 14, 2011

CERTIFIED MAIL (7004 1160 0000 3797 0386)
RETURN RECEIPT REQUESTED

TAMINCO INC.
c/o CT Corporation System
Agent for Service of Process
5615 Corporate Blvd., Ste. 400B
Baton Rouge, LA 70808

**RE: CONSOLIDATED COMPLIANCE ORDER
& NOTICE OF POTENTIAL PENALTY
ENFORCEMENT TRACKING NO. AE-CN-10-01564
AGENCY INTEREST NO. 3263**

Dear Sir(s):

Pursuant to the Louisiana Environmental Quality Act (La. R.S. 30:2001, et seq.), the attached **CONSOLIDATED COMPLIANCE ORDER & NOTICE OF POTENTIAL PENALTY** is hereby served on **TAMINCO INC. (RESPONDENT)** for the violations described therein.

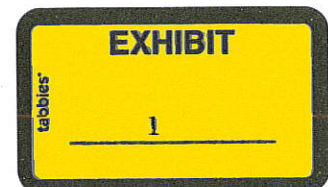
Compliance is expected within the maximum time period established by each part of the **COMPLIANCE ORDER**. The violations cited in the **CONSOLIDATED COMPLIANCE ORDER & NOTICE OF POTENTIAL PENALTY** could result in the issuance of a civil penalty or other appropriate legal actions.

Any questions concerning this action should be directed to Richard LeBlanc at (225) 219-3090.

Sincerely,

Celena J. Cage
Administrator
Enforcement Division

CJC/RDL/rdl
Alt ID No. 1280-00031
Attachment



c: Taminco Higher Amines
P.O. Box 1
St. Gabriel, LA 70776

STATE OF LOUISIANA
DEPARTMENT OF ENVIRONMENTAL QUALITY
OFFICE OF ENVIRONMENTAL COMPLIANCE

IN THE MATTER OF

TAMINCO INC.
IBERVILLE PARISH
ALT ID NO. 1280-00031

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ENFORCEMENT TRACKING NO.

AE-CN-10-01564

AGENCY INTEREST NO.

PROCEEDINGS UNDER THE LOUISIANA
ENVIRONMENTAL QUALITY ACT,
La. R.S. 30:2001, ET SEQ.

3263

CONSOLIDATED

COMPLIANCE ORDER & NOTICE OF POTENTIAL PENALTY

The following **CONSOLIDATED COMPLIANCE ORDER & NOTICE OF POTENTIAL PENALTY** is issued to **TAMINCO HIGHER AMINES INC. (RESPONDENT)** by the Louisiana Department of Environmental Quality (the Department), under the authority granted by the Louisiana Environmental Quality Act (the Act), La. R.S. 30:2001, et seq., and particularly by La. R.S. 30:2025(C), 30:2050.2 and 30:2050.3(B).

FINDINGS OF FACT

I.

The Respondent owns and/or operates the St. Gabriel Plant (the facility) located at 3790 Louisiana Highway 30 in St. Gabriel, Iberville Parish, Louisiana. Ownership of the facility was transferred from Air Products and Chemicals, Inc. to the Respondent on or about October 17, 2006. The facility operates five process units which manufacture a variety of amine compounds. The facility was issued Title V Air Permit No. 1280-00031-V4 on or about May 21, 2007. On or about January 26, 2009, the permit was modified and Title V Air Permit No. 1280-00031-V5 was issued. On or about December 17, 2009, the permit was modified and Title V Air Permit No. 1280-00031-V6 was issued. On or about April 6, 2010, the permit was again modified and Title V Air Permit No. 1280-00031-V7 was issued. Title V Air Permit No. 1280-00031-V7 was administratively amended on or about June 23, 2010, and the facility was issued Title V Air Permit No. 1280-00031-V8 on or about December 22, 2010. The

Respondent currently operates the facility under Title V Air Permit No. 1280-00031-V9 issued on or about March 25, 2011.

II.

On or about May 18, 2010, the Department conducted a full compliance audit for the Chemical Accident Prevention Provisions set forth in 40 CFR 68 and LAC 33:III.5901. Additionally, the Department conducted a file review for the facility on or about May 31, 2011, to determine compliance with the permit and the Air Quality Regulations.

While the Department's investigation is not yet complete, the following violations were discovered during the course of the inspection and file review:

- A. The Respondent failed to confirm during the pre-startup safety review (PSSR) that prior to the introduction of a regulated substance to a process that construction and equipment are in accordance with design specifications as specified under LAC 33:III.5901.A. Specifically, the PSSR for project "AAA Project" was incomplete in that the portions for the verification of physical equipment being installed according to design specifications were incomplete and verification could not be confirmed. The Respondent indicated that a PSSR was near completion; however, inspectors verified that the project had been running prior to completion of the PSSR. The failure to confirm during the PSSR that construction and equipment are in accordance with design specifications prior to the introduction of a regulated substance to a process is a violation of Title V Air Permit No. 1280-00031-V7 Specific Requirement 219; 40 CFR 68.77(b)(1), which language has been adopted as a Louisiana regulation in LAC 33:III.5901.A; and La. R.S. 30:2057(A)(2).
- B. In the Respondent's Title V 2010 Second Semiannual Monitoring Report submitted to the Department on or about March 31, 2011, the Respondent indicated a failure to maintain a flowrate at or above 35 gallons per minute through dehydration scrubber 38-08 (EQT0082). Specifically, a pump failed on or about September 6, 2010, for four (4) hours from 8:00am to 12:00pm. The failure to maintain a flowrate at or above 35 gallons per minute is a violation of Title V Air Permit No. 1280-00031-V7 Specific Requirement 157, LAC 33:III.501.C.4, and La. R.S. 30:2057(A)(2).
- C. In the Respondent's Title V 2010 Second Semiannual Monitoring Report submitted to the Department on or about March 31, 2011, the Respondent indicated a failure to maintain a flowrate at or above 35 gallons per minute through dehydration scrubber 38-08 (EQT0082). Specifically, a plugged exchanger inhibited flow through the scrubber for eight (8) hours from 4:00am to 12:00pm on or about December 28, 2010. The failure to maintain a flowrate at or above 35 gallons per minute is a violation of Title V Air Permit No. 1280-00031-V8 Specific Requirement 157, LAC 33:III.501.C.4, and La. R.S. 30:2057(A)(2).
- D. In the Respondent's Title V 2010 First Semiannual Monitoring Report submitted to the Department on or about September 29, 2010, the Respondent

indicated a failure to notify the Department of construction completion within ten (10) calendar days from the date that construction is complete. Specifically, the Respondent submitted a construction completion report on or about July 6, 2010, for the Ameitol Unit which construction was completed on or about May 7, 2010. The failure to submit construction completion reports within ten (10) days of construction completion is a violation of Title V Air Permit No. 1280-00031-V7 Specific Requirement 214 (LAC 33:III.537.A [Louisiana General Condition VI]), LAC 33:III.501.C.4, and La. R.S. 30:2057(A)(2).

- E. In the Respondent's Title V 2010 First Semiannual Monitoring Report submitted to the Department on or about September 29, 2010, the Respondent indicated a failure to maintain flowrate through Dehydration Scrubber 38-08 (EQT0082) at or above 35 gallons per minute. Specifically, from June 25, 2010, to July 5, 2010, flowrate was inhibited through EQT0082 due to plugging of Cooler E2635. Each day of failure to maintain flowrate through EQT0082 is a violation of Title V Air Permit No. 1280-00031-V7 Specific Requirement 157, LAC 33:III.501.C.4, and La. R.S. 30:2057(A)(2).
- F. In the Respondent's Title V 2010 First Semiannual Monitoring Report submitted to the Department on or about September 29, 2010, the Respondent indicated a failure to maintain flowrate recordkeeping by electronic or hardcopy every four (4) hours. Specifically, from June 2, 2010, to July 20, 2010, manual readings by hardcopy were not collected as required. Additionally on or about March 31, 2011, the Respondent submitted a Title V 2010 Second Semiannual Monitoring Report that indicated six (6) events were inadvertently not reported in the Title V 2010 First Semiannual Monitoring Report. The six (6) failures to maintain flowrate recordkeeping took place on May 27, 2010, and May 28, 2010. Each failure to maintain flowrate recordkeeping is a violation of Title V Air Permit No. 1280-00031-V7 Specific Requirement 131, LAC 33:III.507.H.1.a, LAC 33:III.501.C.4, and La. R.S. 30:2057(A)(2).
- G. In the Respondent's Title V 2009 Second Semiannual Monitoring Report submitted to the Department on or about March 25, 2010, the Respondent indicated a failure to monitor valves quarterly with a leak detection device. Specifically, the Respondent failed to monitor seven (7) pressure safety valves for three (3) quarters in 2009, one (1) pressure safety valve for two (2) quarters in 2009, and twenty-two (22) valves for one (1) quarter in 2009. Each failure to monitor the component with a leak detection device is a violation of Title V Air Permit No. 1280-00031-V6 Specific Requirement 176 (for valves in light liquid service) or Specific Requirement 178 (for valves in gas service), LAC 33:III.2122.D.1.b, LAC 33:III.501.C.4, and La. R.S. 30:2057(A)(2).
- H. In the Respondent's Title V 2008 Emissions Certification Statement submitted to the Department on or about June 18, 2009, the Respondent reported exceedances above permitted emission limits. Specifically for 2008, the Respondent reported carbon monoxide (CO) emissions of 3.34 tons per year with a permit limit of 3.32 tons per year and sulfur dioxide (SO₂) emissions of

1.11 tons per year with a permit limit of 0.48 tons per year. Each exceedance of the permit limits for each pollutant is a violation of Title V Air Permit No. 1280-00031-V4, LAC 33:III.501.C.4, La. R.S. 30:2057(A)(1) and 30:2057(A)(2).

- I. In the Respondent's Title V 2008 Annual Compliance Certification submitted to the Department on or about March 27, 2009, the Respondent reported exceedances above permitted emission limits. Specifically while operating temporary wastewater storage tanks during maintenance on Wastewater Unit WW-06 (EQT30), the Respondent allowed a variance to operate the temporary tanks to expire from March 1, 2008, to March 3, 2008, before continuation of the variance could be approved. During this time period, the Respondent experienced an ammonia (NH₃) exceedance of 7.36 pounds and a volatile organic compounds (VOCs) exceedance of 3.80 pounds. Each exceedance of the permit limits is a violation of Title V Air Permit No. 1280-00031-V4, LAC 33:III.501.C.4, La. R.S. 30:2057(A)(1) and 30:2057(A)(2).
- J. In the Respondent's Title V 2007 Annual Compliance Certification submitted to the Department on or about June 4, 2008, the Respondent reported exceedances above permitted emission limits. Specifically for Cooling Tower 39-96 (EQT26), the Respondent reported VOCs emissions of 0.03 tons per year with a permit limit of 0.01 tons per year. Each exceedance of the permit limit is a violation of Title V Air Permit No. 1280-00031-V4, LAC 33:III.501.C.4, La. R.S. 30:2057(A)(1) and 30:2057(A)(2).
- K. In the Respondent's Title V 2007 Annual Compliance Certification submitted to the Department on or about June 4, 2008, the Respondent reported a failure to include quarterly monitoring reports in the 2007 Second Semiannual Fugitive Monitoring Report. Specifically, the Respondent failed to include 2007 third quarter fugitive monitoring reports for Plant Fugitive Emissions 13-76 (FUG01), C-101 Process Recycle Compressor 41-96 (EQT28) and C-102 Process Recycle Compressor 42-96 (EQT29) in the 2007 Second Semiannual Fugitive Monitoring Report. Each failure to submit quarterly fugitive monitoring reports in the semiannual fugitive monitoring report is a violation of Title V Air Permit No. 1280-00031-V4 Specific Requirement 166 (for FUG01), Specific Requirement 128 (for EQT28) or Specific Requirement 141 (for EQT29); LAC 33:III.2122.G; LAC 33:III.501.C.4; and La. R.S. 30:2057(A)(2).

COMPLIANCE ORDER

Based on the foregoing, the Respondent is hereby ordered:

I.

To take, immediately upon receipt of this **COMPLIANCE ORDER**, any and all steps necessary to meet and maintain compliance with Title V Air Permit No. 1280-00031 and the Air Quality

Regulations, including, but not limited to, LAC 33:III.5901, LAC 33:III.537.A, LAC 33:III.507.H.1.a, LAC 33:III.2122.D.1, and LAC 33:III.2122.G.

II.

To submit to the Enforcement Division, within thirty (30) days after receipt of this **COMPLIANCE ORDER**, a written report that includes a detailed description of the circumstances surrounding the cited violations and actions taken or to be taken to achieve compliance with the Order. Portion of this **COMPLIANCE ORDER**. This report and all other reports or information required to be submitted to the Enforcement Division by this **COMPLIANCE ORDER** shall be submitted to:

Office of Environmental Compliance
Post Office Box 4312
Baton Rouge, Louisiana 70821-4312
Attn: Richard LeBlanc
Re: Enforcement Tracking No. AE-CN-10-01564
Agency Interest No. 3263

THE RESPONDENT SHALL FURTHER BE ON NOTICE THAT:

The Respondent has a right to an adjudicatory hearing on a disputed issue of material fact or of law arising from this **COMPLIANCE ORDER**. This right may be exercised by filing a written request with the Secretary no later than thirty (30) days after receipt of this **COMPLIANCE ORDER**.

II.

The request for an adjudicatory hearing shall specify the provisions of the **COMPLIANCE ORDER** on which the hearing is requested and shall briefly describe the basis for the request. This request should reference the Enforcement Tracking Number and Agency Interest Number, which are located in the upper right-hand corner of the first page of this document and should be directed to the following:

Department of Environmental Quality
Office of the Secretary
Post Office Box 4302
Baton Rouge, Louisiana 70821-4302
Attn: Hearings Clerk, Legal Division
Re: Enforcement Tracking No. AE-CN-10-01564
Agency Interest No. 3263

III.

Upon the Respondent's timely filing a request for a hearing, a hearing on the disputed issue of material fact or of law regarding this **COMPLIANCE ORDER** may be scheduled by the Secretary of the Department. The hearing shall be governed by the Act, the Administrative Procedure Act (La. R.S. 49:950, et seq.), and the Department's Rules of Procedure. The Department may amend or supplement this **COMPLIANCE ORDER** prior to the hearing, after providing sufficient notice and an opportunity for the preparation of a defense for the hearing.

IV.

This **COMPLIANCE ORDER** shall become a final enforcement action unless the request for hearing is timely filed. Failure to timely request a hearing constitutes a waiver of the Respondent's right to a hearing on a disputed issue of material fact or of law under Section 2050.4 of the Act for the violation(s) described herein.

V.

The Respondent's failure to request a hearing or to file an appeal or the Respondent's withdrawal of a request for hearing on this **COMPLIANCE ORDER** shall not preclude the Respondent from contesting the findings of facts in any subsequent penalty action addressing the same violation(s), although the Respondent is estopped from objecting to this **COMPLIANCE ORDER** becoming a permanent part of its compliance history.

VI.

Civil penalties of not more than twenty-seven thousand five hundred dollars (\$27,500) for each day of violation for the violation(s) described herein may be assessed. For violations which occurred on August 15, 2004, or after, civil penalties of not more than thirty-two thousand five hundred dollars (\$32,500) may be assessed for each day of violation. The Respondent's failure or refusal to comply with this **COMPLIANCE ORDER** and the provisions herein will subject the Respondent to possible enforcement procedures under La. R.S. 30:2025, which could result in the assessment of a civil penalty in an amount of not more than fifty thousand dollars (\$50,000) for each day of continued violation or noncompliance.

VII.

For each violation described herein, the Department reserves the right to seek civil penalties in any manner allowed by law, and nothing herein shall be construed to preclude the right to seek such penalties.

NOTICE OF POTENTIAL PENALTY

I.

Pursuant to La. R.S. 30:2050.3(B), you are hereby notified that the issuance of a penalty assessment is being considered for the violation(s) described herein. Written comments may be filed regarding the violation(s) and the contemplated penalty. If you elect to submit comments, it is requested that they be submitted within ten (10) days of receipt of this notice.

II.

Prior to the issuance of additional appropriate enforcement action(s), you may request a meeting with the Department to present any mitigating circumstances concerning the violation(s). If you would like to have such a meeting, please contact Richard LeBlanc at (225) 219-3090 within ten (10) days of receipt of this **NOTICE OF POTENTIAL PENALTY**.

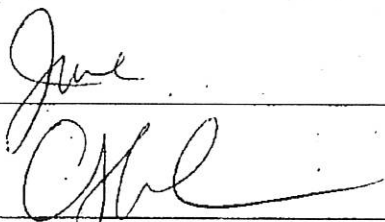
III.

The Department is required by La. R.S. 30:2025(E)(3)(a) to consider the gross revenues of the Respondent and the monetary benefits of noncompliance to determine whether a penalty will be assessed and the amount of such penalty. Please forward the Respondent's most current annual gross revenue statement along with a statement of the monetary benefits of noncompliance for the cited violation(s) to the above named contact person within ten (10) days of receipt of this **NOTICE OF POTENTIAL PENALTY**. Include with your statement of monetary benefits the method(s) you utilized to arrive at the sum. If you assert that no monetary benefits have been gained, you are to fully justify that statement.

IV.

This **CONSOLIDATED COMPLIANCE ORDER & NOTICE OF POTENTIAL PENALTY** is effective upon receipt.

Baton Rouge, Louisiana, this 19 day of June, 2011.


Cheryl Sonnier Nolan
Assistant Secretary
Office of Environmental Compliance

Copies of a request for a hearing and/or related correspondence should be sent to:

Louisiana Department of Environmental Quality
Office of Environmental Compliance
Enforcement Division
P.O. Box 4312
Baton Rouge, LA 70821-4312
Attention: Richard LeBlanc



BOBBY JINDAL
GOVERNOR

PEGGY M. HATCH
SECRETARY

State of Louisiana
DEPARTMENT OF ENVIRONMENTAL QUALITY
OFFICE OF ENVIRONMENTAL COMPLIANCE

December 8, 2011

CERTIFIED MAIL (7004 2510 0005 5767 6766)
RETURN RECEIPT REQUESTED

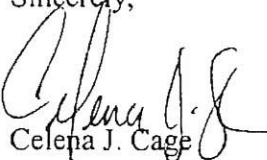
TAMINCO INC.
c/o CT Corporation System
Agent for Service of Process
5615 Corporate Blvd., Ste. 400B
Baton Rouge, LA 70808

**RE: AMENDED CONSOLIDATED COMPLIANCE ORDER &
NOTICE OF POTENTIAL PENALTY
ENFORCEMENT TRACKING NO. AE-CN-10-01564A
AGENCY INTEREST NO. 3263**

Dear Sir(s):

Pursuant to the Louisiana Environmental Quality Act (La. R.S. 30:2001, et seq.), the attached **AMENDED CONSOLIDATED COMPLIANCE ORDER & NOTICE OF POTENTIAL PENALTY** is hereby served on **TAMINCO INC. (RESPONDENT)** for the violations described therein.

Any questions concerning this action should be directed to Richard LeBlanc at (225) 219-3165.

Sincerely,

Celesta J. Cage
Administrator
Enforcement Division

CJC/RDL/rdl
Alt ID No. 1280-00031
Attachment .

c: Taminco Higher Amines
P.O. Box 1
St. Gabriel, LA 70776



STATE OF LOUISIANA
DEPARTMENT OF ENVIRONMENTAL QUALITY
OFFICE OF ENVIRONMENTAL COMPLIANCE

IN THE MATTER OF

TAMINCO INC.
IBERVILLE PARISH
ALT ID NO. 1280-00031

PROCEEDINGS UNDER THE LOUISIANA
ENVIRONMENTAL QUALITY ACT,
La. R.S. 30:2001, ET SEQ.

*	
*	
*	ENFORCEMENT TRACKING NO.
*	
*	AE-CN-10-01564A
*	
*	AGENCY INTEREST NO.
*	
*	3263
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**AMENDED CONSOLIDATED COMPLIANCE ORDER &
NOTICE OF POTENTIAL PENALTY**

The Louisiana Department of Environmental Quality (the Department) hereby amends the **CONSOLIDATED COMPLIANCE ORDER & NOTICE OF POTENTIAL PENALTY, ENFORCEMENT TRACKING NO. AE-CN-10-01564**, issued to **TAMINCO INC. (RESPONDENT)** on June 14, 2011, in the above-captioned matter as follows:

I.

The Department hereby deletes paragraphs II.A and II.H from the Findings of Fact section of the Order.

II.

The Department hereby amends paragraph I of the Compliance Order section to read as follows:

“I.

To take, immediately upon receipt of this **COMPLIANCE ORDER**, any and all steps necessary to meet and maintain compliance with Title V Air Permit No. 1280-00031 and the Air Quality Regulations, including, but not limited to, LAC 33:III.537.A, LAC 33:III.507.H.1.a, LAC 33:III.2122.D.1, and LAC 33:III.2122.G.”

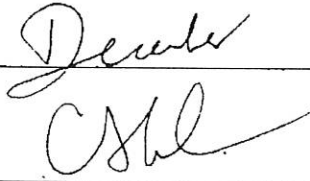
III.

The Department incorporates all of the remainder of the original **CONSOLIDATED COMPLIANCE ORDER & NOTICE OF POTENTIAL PENALTY, ENFORCEMENT TRACKING NO. AE-CN-10-01564**, and **AGENCY INTEREST NO. 3263** as if reiterated herein.

IV.

This **AMENDED CONSOLIDATED COMPLIANCE ORDER & NOTICE OF POTENTIAL PENALTY** is effective upon receipt.

Baton Rouge, Louisiana, this 08 day of December, 2011.



Cheryl Sonnier Nolan
Assistant Secretary
Office of Environmental Compliance

Copies of a request for a hearing and/or related correspondence should be sent to:

Louisiana Department of Environmental Quality
Office of Environmental Compliance
Enforcement Division
Post Office Box 4312
Baton Rouge, LA 70821-4312
Attention: Richard LeBlanc